VOLUME II

Final Report on

Multiple Beam Torus Antenna Study

Prepared for

Defense Communications Agency

Under

Contract DCA100-76-C-0050

March 1977

by

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4. GEOMETRICAL AND BEAM POINTING CONSIDERATIONS

This section develops the MBTA mounting and beam pointing parameters and derives the optimum rotation axis angle for matching the conical scan surface capability of the MBTA to the geosynchronous arc. The derived results are a function of the latitude and differential longitude of the antenna. The effect of fixing the rotation axis angle to one value independent of antenna location for a DCSC system deployed worldwide is also evaluated.

4.1 LOCAL ELEVATION AND AZIMUTH ANGLES FOR BEAM POINTING

For a geosynchronous satellite, all MBTA antenna mounting and pointing parameters may be expressed⁹ in terms of two independent variables (v, λ) , where

v = MBTA (north) latitude (4-la) λ = MBTA (east) longitude - satellite (east) longitude (4-1b)

and $m \equiv 6.61$ = satellite radius/earth radius. The local elevation of the beam pointing direction is

$$\varepsilon = \tan^{-1} \left[\frac{m \cos (\nu) \cos (\lambda) - 1}{m \sqrt{1 - \cos^2 (\nu) \cos^2 (\lambda)}} \right]$$
(4-2)

Several special cases of interest are as follows:

a. $\varepsilon = 0^{\circ}$ when m cos (v) cos (λ) = 1. If $\lambda = 0^{\circ}$ then cos (v) = 1/m and v = 81.3°. (Note that v and λ are interchangeable.) If $\lambda = v$, then $\cos^2(v) = 1/m$ and $v = 67.1^\circ$.

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b. $c = 5^{\circ}$ when $\cos(\nu) \cos(\lambda) = 0.2363$. If $\lambda = 0^{\circ}$, then $\nu = 76.332^{\circ}$; if $\lambda = \nu$, then $\nu = 60.915^{\circ}$.

Figure 4-1 shows the local beam elevation angle for the MBTA as a function of its latitude and differential longitude. When the differential longitude, λ , is zero, then

$$81.3^{\circ} < (\varepsilon + v) < 90^{\circ}$$
 (4-3)

as shown in Figure 4-2.

The local azimuth of the beam pointing direction is measured clockwise from a north reference, as shown in Figure 4-3. The equations for the northern and southern hemisphere local azimuth differ by 180°:

$$AZ_{N,H} = 180^{\circ} + \tan^{-1} \left[\frac{\tan \lambda}{\sin \nu} \right]$$
 (4-4a)

$$AZ_{S.H.} = \tan^{-1} \left[\frac{\tan \lambda}{\sin \nu} \right]$$
 (4-4b)

where $AZ_{N.H.} = 180^{\circ}$ and $AZ_{S.N.} = 0^{\circ}$ if $\lambda = 0^{\circ}$. Also shown in Figure 4-3 is the satellite angle (relative to the subsatellite axis) to the MBTA:

$$\alpha = \tan^{-1} \left[\frac{\sqrt{1 - \cos^2(\nu) \cos^2(\lambda)}}{m - \cos(\nu) \cos(\lambda)} \right]$$
(4-5)

Figure 4-4 shows several additional angle relationships that exist when the MBTA and satellite position have been specified. The following are derived from the identities for a right spherical triangle:

a. $\cos \psi = \cos \lambda \cos \nu$, b. $\cos \Omega' = \sin \nu / \sin \psi$,

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c. $\sin (AZ^{*}) = \sin \lambda / \sin \psi$, d. $\tan \alpha = r \sin \psi / (h - r \cos \psi) = \sin \psi / (m - \cos \psi)$, e. $\tan \Omega^{*} = \sin \lambda / \tan \nu$, and f. $90^{\circ} - \varepsilon = (\psi + \alpha)$.

Figure 4-5 shows the geometrical basis for d and f.

4.2 MBTA LOCAL HORIZON AND SCAN "PLANE" VECTORS

Two additional unit vectors are used to describe the mounting and pointing of the MBTA:

- a. $\hat{p} = MBTA$ scan "plane" vector, and
- b. q = horizon vector in the aperture plane.

Both of these unit vectors lie in the aperture plane, as shown in Figure 4-6. The local horizon vector \hat{q} can be defined as

 $\hat{q} \perp to \bar{R}$; $\hat{q} \cdot \bar{R} = 0$ (4-6)

 $\hat{q} \perp to T; \quad \hat{q} \cdot T = 0$ (4-7)

where \overline{r} is the radius vector from the earth center to the MBTA location and \overline{R} is the beam pointing vector from the MBTA to the satellite position (in this case, assumed to be at the center of the defined field of view), as shown in Figure 4-7.



Multiple Beam Torus COMSAT Labs Antenna Study $\vec{p} = SCAN PLANE VECTOR OF TORUS$ \vec{q} = HORIZON VECTOR IN APERTURE PLANE Figure 4-6. Horizon Vector \hat{q} and Scan "Plane" Vector \hat{p} in MBTA Aperture Plane The vector relationships are $\vec{r} = r[\hat{i} \cos v \cos \phi_A + \hat{j} \cos v \sin \phi_A + \hat{k} \sin v]$ (4 - 8a) $\overline{n} = h[\hat{i}]\cos\phi_{S} + \hat{j}\sin\phi_{S}]$ (4-8L) $R = \overline{n} - \overline{r}$ (4 - 8c) $|\overline{R}| = r \sqrt{m^2 + 1} - 2m \cos v \cos \lambda$ (4-8d) $\overline{\mathbf{T}} = \mathbf{h}[-\hat{\mathbf{i}} \sin \phi_{\mathrm{S}} + \hat{\mathbf{j}} \cos \phi_{\mathrm{S}}]$ (4-8e) The scan "plane" vector \hat{p} is defined as $\hat{p} \perp to \bar{R}$; $\hat{p} \cdot \bar{R} = 0$ (4-9)where \hat{p} lies in the plane of \bar{R} and \bar{T} , and $\hat{p} \cdot \bar{R} \times \bar{T} = 0$.



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The last important geometrical relationship can now be given as

$$\tan \Omega = \tan \Omega' \cos \alpha = \left(\frac{\sin \lambda}{\tan \nu}\right) \left(\frac{m - \cos \psi}{\sqrt{m^2 - 2m \cos \psi + 1}}\right) \quad (4-10)$$

This relationship is derived by noting that

$$\tan \Omega \equiv \left(\frac{|\hat{\mathbf{q}} \times \hat{\mathbf{p}}|}{\hat{\mathbf{q}} \cdot \hat{\mathbf{p}}} \right)$$
(4-11)

Further, noting that

 $\hat{q} \overline{a} \overline{r} \times \overline{R} = -(\overline{R} \times \overline{r}) \qquad (4-12a)$ $\hat{p} \overline{a} (\overline{R} \times \overline{T}) \times \overline{R} = -(\overline{R} \times \overline{R} \times \overline{T}) \qquad (4-12b)$

gives

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$$\tan \Omega = \frac{\left| (\overline{R} \times \overline{r}) \times (\overline{R} \times \overline{R} \times \overline{T}) \right|}{(\overline{R} \times \overline{r}) \cdot (\overline{R} \times \overline{R} \times \overline{T})}$$

$$= \frac{\left| (\overline{R} \times \overline{r}) \times [(\overline{R} \cdot \overline{R}) \overline{T} - (\overline{T} \cdot \overline{R}) \overline{R}] \right|}{(\overline{R} \times \overline{R}) [(\overline{R} \cdot \overline{R}) \overline{T} - (\overline{T} \cdot \overline{R}) \overline{R}]}$$

$$= \frac{\left| (\overline{R} \cdot \overline{R}) (\overline{R} \times \overline{r} \times \overline{T}) - (\overline{T} \cdot \overline{R}) (\overline{R} \times \overline{r} \times \overline{R}) \right|}{-(\overline{R} \cdot \overline{R}) [\overline{R} \times \overline{r} \cdot \overline{T}] + (\overline{T} \cdot \overline{R}) [\overline{R} \times \overline{r} \cdot \overline{R}]} \qquad (4-13)$$

and since

 $\overline{R} \times \overline{r} \times \overline{R} = (\overline{R} \cdot \overline{R}) \overline{r} - (\overline{r} \cdot \overline{R}) \overline{R}$

$$\tan \Omega = \frac{\left| (\overline{R} \cdot \overline{R}) \right| (\overline{R} \cdot \overline{T}) \overline{r} - (\overline{r} \cdot \overline{T}) \overline{R} \right| - (\overline{T} \cdot \overline{R}) \left| (\overline{R} \cdot \overline{R}) \overline{r} - (\overline{r} \cdot \overline{R}) \overline{R} \right|}{- (\overline{R} \cdot \overline{R}) [\overline{R} \times \overline{r} \cdot \overline{T}]}$$
$$= \frac{|\overline{R}|}{|\overline{R}| 2} \frac{\left[(\overline{T} \cdot \overline{R}) (\overline{r} \cdot \overline{R}) - (\overline{R} \cdot \overline{R}) (\overline{r} \cdot \overline{T}) \right]}{- (\overline{R} \times \overline{r} \cdot \overline{T})}$$

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then

$$\vec{K} \times \vec{T} \cdot \vec{T} = -h^2 r \sin v$$

$$\vec{r} \cdot \vec{T} = -\vec{T} \cdot \vec{R} \text{ (since } \vec{T} \cdot \vec{h} = 0) = hr \cos v \sin \lambda$$

$$\vec{F} \cdot \vec{R} = \vec{T} \cdot \vec{h} - \vec{T} \cdot \vec{r} = (m \cos v \cos \lambda - 1) r^2$$

Thus,

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$$\tan \Omega = \frac{(\overline{T} \cdot \overline{R})}{|\overline{R}| h^2 r \sin \nu}$$

$$\cdot [(m \cos \nu \cos \lambda - 1) r^2 + r^2(m^2 + 1 - 2m \cos \nu \cos \lambda)]$$

$$= \frac{(hr \cos \nu \sin \lambda) (r^2) (m^2 - m \cos \nu \cos \lambda)}{(h^2 r \sin \nu) r \sqrt{m^2 + 1} - 2m \cos \nu \cos \lambda}$$

$$= \frac{|\sin (\lambda)|}{|\tan (\nu)|} \frac{|m - \cos (\psi)|}{\sqrt{m^2 + 1} - 2m \cos (\psi)} \qquad (4-14)$$

The local horizon vector may be determined by applying equations (4-6) and (4-7) or (4-12) (normalized) as follows:

$$\hat{q} = \frac{-\sin (\phi_{B}) \hat{i} + \cos (\phi_{S}) \hat{j} - \cot a (v) \sin (\lambda) \hat{k}}{\sqrt{1 + \cot a^{2} (v)}}$$
(4-15)

The azimuth angle of q differs from that of the beam pointing (e.g., equation (4-4)) by 90°. The local rurth vector at an MBTA site, shown in Figure 4-8, is given by

$$\hat{N}_{L} = \hat{1} \sin v \cos \phi_{A} - \hat{j} \sin v \sin \phi_{A} + \hat{k} \cos v$$
 (4-16)

and the local azimuth angle defined by $\hat{-}$ is

$$\cos \phi = \hat{N}_{\rm L} \cdot \hat{q} = \frac{-\sin \lambda}{\sqrt{\sin^2 \nu + \cos^2 \nu \sin^2 \lambda}}$$
(4-17)



Figure 4-8. META Local North Vector

The orientation of the \hat{q} and \hat{p} vectors is shown in Figure 4-9. Note that the angle Ω is negative for a U.S. MBTA torus position viewing an Atlantic region satellite.

The unit scan "plane" vector p is derived from

$$\hat{p} = \frac{(\bar{R} \times \bar{T}) \times \bar{R}}{|(\bar{R} \times \bar{T}) \times \bar{R}|}$$
(4-18)

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The unnormalized vector expression is

$$\vec{p} = \hat{i} \left[-\sin \phi_{s} (m^{2} + 1 - 2m \cos \nu \cos \lambda) + \cos \phi_{s} (m \cos \nu \sin \lambda) - \cos^{2} \nu \sin \lambda \cos \phi_{A} \right] + j \left[\cos \phi_{s} (m^{2} + 1 - 2m \cos \nu \cos \lambda) + \sin \phi_{s} (m \cos \nu \sin \lambda) - \cos^{2} \nu \sin \lambda \sin \phi_{A} \right] + \hat{k} \left[-\cos \nu \sin \nu \sin \lambda \right]$$

$$(4-19)$$

A computer program (Program MBTA-1) for calculating the pointing and geometrical parameters given ν and λ is included in the appendix.

4.3 DERIVATION OF OPTIMUM ROTATION AXIS ANGLE, Φ_{L}

The beam of the MBTA scans over a conical surface, as shown in Figure 4-10. The rotation axis angle, Φ_0 , is established by

$$\Phi_0 = \cos^{-1} \left[\frac{\overline{R} \cdot \overline{u}}{|\overline{R}| |\overline{u}|} \right]$$
(4-20)

where \overline{R} is the pointing vector (beam axis) from the MBTA to the satellite and \overline{u} is the rotation axis for generating the spherical portion of the MBTA. A given antenna system at a specific latitude, v, and differential longitude, λ , is defined by one fixed Φ_0 value. With the antenna support structure adjusted to place the beam on the geosynchronous arc at one location, exact beam pointing with scan (or equivalently satellite motion) would require all derivatives of Φ_0 with respect to ϕ_s (satellite motion along the geosynchronous arc) to be zero.

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Figure 4-10. Conical Beam Scan Locus

The MBTA geometrical degrees of freedom permit the first two derivatives¹⁰ to be set at zero for an optimum solution:

$$\frac{\delta\Phi_0}{\delta\phi_s} = \frac{\delta^2\Phi_0}{\delta\phi_s^2} = 0 \qquad (4-21)$$

The rotation axis \overline{u} is specified as

 $\overline{u} = a\hat{i} + b\hat{j} + c\hat{k} \qquad (4-22)$

Then

$$\phi_0 = \cos^{-1} \left[\frac{a(m \cos \phi_s - \cos v \cos \phi_R) + b(m \sin \phi_s - \cos v \sin \phi_R) - c \sin v}{\sqrt{m^2 + 1} - 2m \cos v \cos \lambda \sqrt{a^2 + b^2 + c^2}} \right] (4-23)$$

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Application of the derivative conditions [equation (4-21)] and the normalization condition

 $|\bar{u}| = 1; \quad \sqrt{a^2 + b^2 + c^2} = 1 \quad (4-24)$

is sufficient to determine $\overline{u} = (a, b, c)$ and the resulting optimum generating axis angle

$$\Phi_0 = \cos^{-1}(a, b, c)$$
 (4-25)

A useful identity is

$$\frac{\delta}{\delta x} \left(\cos^{-1} w \right) = \frac{-1}{\sqrt{1 - w^2}} \frac{\delta w}{\delta x} = 0 \qquad (4-26)$$

Thus, in general $\delta w / \delta x \equiv 0$ unless $w^2 = 1$.

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By symmetry, the first derivative of Φ_0 is equal to zero for the co-longitude case ($\lambda = 0$). Application of the first derivative condition yields

$$a \left\{ -\sin \phi_{s} (m^{2} + 1 - 2m \cos \nu \cos \lambda) + m \cos \phi_{s} \cos \nu \sin \lambda - \cos^{2} \nu \cos \phi_{A} \sin \lambda \right\} + b \left\{ \cos \phi_{s} (m^{2} + 1 - 2m \cos \nu \cos \lambda) + m \sin \phi_{s} \cos \nu \sin \lambda - \cos^{2} \nu \sin \phi_{A} \sin \lambda \right\} + c \left\{ -\sin \nu \cos \nu \sin \lambda \right\} = 0 \qquad (4-27)$$

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 $a \left\{ -\cos \phi_{s} (m^{2} + 1 - m\cos \nu \cos \lambda) + \sin \phi_{s} (m\cos \nu \sin \lambda) + \cos^{2} \nu \cos \phi_{A} \cos \lambda \right\}$ + $b \left\{ -\sin \phi_{s} (m^{2} + 1 - m\cos \nu \cos \lambda) - \cos \phi_{s} (m\cos \nu \sin \lambda) + \cos^{2} \nu \sin \phi_{A} \cos \lambda \right\} + c \left\{ \sin \nu \cos \nu \cos \lambda \right\} = 0$ (4-28) + $\cos^{2} \nu \sin \phi_{A} \cos \lambda \right\} + c \left\{ \sin \nu \cos \nu \cos \lambda \right\} = 0$ (4-29a) ax₁ + $bx_{2} + cx_{3} = 0$ (first derivative) (4-29a) $ax_{4} + b^{-}5 + cx_{6} = 0$ (second derivative) (4-29b) $a^{2} + b^{2} + c^{2} = 1$ (normalization) (4-29c)

while application of the second derivative condition yields

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$$\mathbf{x}_3 = -\tan \lambda \mathbf{x}_6 \tag{4-30}$$

solving yields

$$\frac{a}{c} = -\frac{x_6}{(x_4 + x_5h)}$$
(4-31a)

$$\frac{b}{c} = -x_6 \frac{h}{(x_5h + x_4)}$$
 (4-31b)

$$c = \pm \frac{x_4 + x_5 n}{\sqrt{x_6^2 (1 + h^2) + (x_4 + x_5 h)^2}}$$
(4-31c)

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where

$$h = \frac{(x_1 x_6 - x_3 x_4)}{(x_3 x_5 - x_2 x_6)}$$

Program MBTA-3 in the appendix provides the optimum generating axis angle and the corresponding rotation axis unit vector components as a function of the antenna longitude and the MBTA latitude and differential longitude.

Figure 4-11 is a map of the optimum MBTA generating angle as a function of differential longitude and latitude coordinates. Results for the northern and southern hemispheres are the same. The spacecraft position is at the center of the map. The optimum Φ_0 angle is essentially a function of only the antenna latitude. The optimum MBrA generating axis angle at the colongitude point, shown in Figure 4-12, varies from 90° at the equator to 97.8° over the present latitude range of DSCS antenna locations. The rotation axis inclination angle relative to the polar axis is

 $\dot{\mathbf{k}}_{i} = \cos^{-1}(\mathbf{\bar{k}} \cdot \mathbf{\bar{u}}) = \cos^{-1}(\mathbf{c}) \tag{4-32}$

as shown in Figure 4-13. The magnitude of the inclination angle is shown in Figure 4-14. At latitudes of 0° and 90°, \overline{u} is identical to the polar axis; at intermediate latitude positions it departs only slightly from this orientation.

Worldwide deployment of the MBTA antenna to view synchronous satellites from all elevation angles $\gtrsim 5^{\circ}$ requires identification of the minimum number of <u>different</u> reflector designs (defined by the angle Φ_0 between the beam pointing direction and the axis of rotation) and their corresponding region of applicability. If the angle Φ_0 is fixed for a multitude of MBTA locations, some amount of orthogonal plane (parabolic) beam scan loss

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Figure 4-12. Optimum Φ_0 Angle vs Latitude at Co-longitude Position

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is required to scan and reposition the beam along the geostationary arc. The antenna mount positions the beam exactly at the center of the field of view or at two symmetrically displaced angular positions about the center of the field of view, as shown in Figure 4-15. The scanned beam position(s) will then depart somewhat from the locus of pointing directions defining the geosynchronous arc. The beam is repositioned onto the geosynchronous arc by scanning the beam in the parabolic plane of the MBTA.



Figure 4-13. Rotation Axis Inclination Angle

In terms of economy, it is important to minimize the number of different reflector geometries required for a system. One major objective of this study program was to verify that a single reflector geometry would provide sufficient performance margins for DSCS applications. Use of a single reflector geometry for all DSCS MBTA locations, with only the reflector support structures varying to accommodate different latitude and differential longitude positions, resplits in considerable simplification for the overall antenna system and minimizes the resultant antenna fabrication costs.

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b) Exact beam pointing with spherical scan at two positions over FOV



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Figure 4-15. Beam Pointing Loci with Scan

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POINTING EFFECTS OF A SINGLE FIXED Co GEOMETRY

When the reflector generating axis angle, c_{0+} is fixed, the amount of pointing error with beam scan is

(desired - actual) beam pointing = $\phi(\phi_{s}) - \phi_{0}(\phi_{s}) = (4-33)$

as shown in Figure 4-16. The angle $\mathfrak{I}(\mathfrak{F}_s)$ is the exact angle between the fixed \overline{u}_0 rotation axis and the \overline{R} pointing vector between the MBPA and the geosynchronous satellite position. The antenna geometry fixes $\mathfrak{I} = \mathfrak{I}_0$ independent of the satellite position \mathfrak{I}_s as the beam or satellite angle changes. Hence, the difference between the two is essentially the beam pointing error that must be corrected by providing some amount of beam scan in the parabolic plane of the META. Fixing \mathfrak{I}_0 results in the following set of defining equations for the MBTA reflector rotation axis. For the first derivative condition [equation (4-27)],

 $ax_1 + bx_2 + cx_3 = 0$ (4-34a)

for a fixed ϕ_0 design [equation (4-23)],

 $ax_7 + bx_8 + cx_9 = \cos \phi_0 \sqrt{m^2 + 1} - 2m \cos v \cos \lambda = x_{10}$ (4-34b)

and for the normalization condition (equation (4-24)),

 $a^2 + b^2 + c^2 = 1$ (4-34c)





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This set of equations specifies the rotation axis parameters (a_0, b_0, c_0) 4s a function of antenna and satellite positions. They are returned to the expression

 $\phi = \phi(\phi_s) = \cos^{-1} \left[\hat{\mathbf{R}}(\phi_s) \cdot \hat{\mathbf{u}}_0 \right]$ (4-35)

to evaluate the & angle associated with exact beam positioning over the geosynch oncus arc.

Solving the preceding set of equations as follows:

 $ax_{1}x_{5} + bx_{2}x_{5} + cx_{3}x_{5} = 0$ $ax_{2}x_{7} + bx_{2}x_{6} + cx_{2}x_{5} = x_{2}x_{10}$

and/subtracting yields

 $a(x_1x_8 - x_2x_7) + c(x_3x_8 - x_2x_9) = -x_3x_{10}$

 $ax_{11} + bx_{12} = x_{3}$ (4-36a)

$$ax_1x_7 + bx_2x_7 + cx_3x_7 = 0$$
 (4-36b)

$$ax_7x_3 + bx_8x_1 + cx_9x_1 = x_{10}x_1$$
 (4-36C)

Further subtraction yields

$$b(x_{3}x_{7} - x_{1}x_{8}) + c(x_{3}x_{7} - x_{1}x_{9}) = -x_{1}x_{10}$$

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$$bx_{14} + cx_{15} = x_{16} \tag{4-37}$$

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Therefore,

$$a = \left(\frac{x_{13}}{x_{11}}\right) - c\left(\frac{x_{12}}{x_{11}}\right) = x_{17} + cx_{18}$$
(4-38)

$$b = \left(\frac{x_{16}}{x_{14}}\right) - c\left(\frac{x_{15}}{x_{14}}\right) = x_{19} + cx_{20} \qquad (4-39)$$

To find c,

$$a^{2} + b^{2} + c^{2} = 1$$

 $a^{2} = x_{17}^{2} + 2x_{17}x_{18}c + x_{18}^{2}c^{2}$ (4-40a)

$$b^2 = x_{19}^2 + 2x_{19}x_{10}c + x_{20}^2c^2$$
 (4-40b)

Thus,

where

$$c^{2}\left(1 + x_{18}^{2} + x_{20}^{2}\right) + 2c\left(x_{17}x_{18}^{2} + x_{19}x_{20}^{2}\right) + \left(x_{17}^{2} + x_{19}^{2} - 1\right)$$

= c: uu) + 2c(vv) + rr
= 0

and

$$c = \left[\frac{-vv \pm \sqrt{vv^2 - 4uu(rr)}}{2uu}\right]$$
(4-42)

The two solutions obtained above both satisfy the first derivative conditions. Although the antenna scan performance over a limited range ($\leq 20^\circ$ field of view) is virtually identical, the "+" solution provides a better optimum over a wide field of view.

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The beam pointing angle $\Phi(\phi_s)$ is plotted in Figures 4-17 through 4-21 as a function of ϕ_s at fixed latitudes for fixed generating axis angles of 90°, 93°, 93.5°, 94°, and 95.5°, respectively, with exact pointing at $\lambda = 0^\circ$. The difference between $\Phi(\phi_s)$ and Φ_0 is the error between the actual and desired beam pointing directions. This error is compensated by scanning the beam in the parabolic plane of the MBTA. A reflector surface defined by

$$\Phi_0 = 93.5^\circ$$
 (4-43)

which symmetrizes the orthogonal plane scan error characteristics for antenna locations at 0° and 70° latitude, is chosen as the optimum solution for the DSCS application. A field of view of ±20° requires less than 0.3° of parabolic plane beam scan (no more than one beamwidth of scan at 54-dB gain, and no more than two beamwidths of scan at 59-dB gain) for v = 0° and 70° latitudes. Nogligible beam scan error occurs for v = 20°-30°latitudes.

The scanned beam pointing error characteristics for the optimum $\Phi_0 = 93.5^\circ$ geometry with exact beam pointing at $\lambda = +40^\circ$ and -70° are shown in Figures 4-22 and 4-23. The scan characteristics as a function of differential longitude are nearly identical in each case. Note that when $\lambda = -70^\circ$ the beam can be scanned only in one direction to satisfy the constraint that the local elevation angle must be greater than 5°. This constraint also affects the range of useful latitude positions (0° to $-\pm 44^\circ$ for $\lambda = \pm 70^\circ$). Table 4-1 summarizes the scanned beam pointing error (in degrees) as a function of latitude and field of view for the optimum $\Phi_0 = 93.5^\circ$ geometry. For fields of view up to 40° and entenna beamwidths corresponding to gains up to 60 dB,



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Figure 4-17. $\phi(\phi_s)$ for $\phi_0 = 90^\circ$, $\lambda = 0^\circ$

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Figure 4-18. $\Phi(\phi_s)$ for $\Phi_0 = 93^\circ$, $\lambda = 0^\circ$

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Figure 4-19. $\Phi(\phi_s)$ for $\Phi_0 = 93.5^\circ$, $\lambda = 0^\circ$



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Table 4-1				*	10	93 59)
Errors V	s Field of	Vie	w and	Datitude	(*0 -	· · · · · · · · · · · · · · · · · · ·

	Latitude, v								
Field of View	0.4	10°	20°	30°	40° '	50°	60°	70°	
10°	-0.019°	-0.01°	0.003°	0.004°	0.01	0,01°	0.02°	0.02°	
20°	-0.07*	-0.04°	-0.01°	0.02°	0.04°	0.06°	0.07°	0.07°	
30°	-0.16°	-0.09°	-0.02°	0.037°	0.09°	0.13°	0.16°	0.17°	
40°	-0.29°	-0.16°	-0.04°	0.07°	0.16°	0.23*	0.28*	0.300	

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Figure 4-23. $\Phi(\phi_{5})$ for $\phi_{0} = 93.5^{\circ}$, $\lambda = -70^{\circ}$

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the performance impact of orthogonal (parabolic) plane scan requirements is negligible. The narrower beamwidths associated with the 20/30-GHz bands require three to five beamwidths of orthogonal plane scan and some performance impact is noted. If the antenna reflector surface is mounted to provide two exact pointing positions over the field of view, as shown in Figure 4-15, the maximum beam pointing errors are halved. The choice between the two antenna mounting arrangements which provide either of the beam scanning loci shown in Figure 4-15 depends upon the system definition, i.e., a system in which all satellite positions over the field of view are equally likely or a system in which the mid-point of the field of view represents a favored beam pointing direction.

The rotation axis inclination in the co-longitude plane $(\lambda = 0)$ is shown in Figure 4-24 as a function of latitude for fixed ϕ_0 angles. The components of the rotation axis vector \hat{u} are shown in Figure 4-25 as a function of v and λ for an antenna at $\phi_A = 0^\circ$ with $\phi_0 = 93.5^\circ$. Program MBTA-4 in the appendix provides the beam pointing $\phi(\phi_S)$ and rotation vector \hat{u} characteristics as a function of ϕ_0 , ϕ_A , v, and λ .

The important conclusions are that, for DSCS applications with a field of view up to 40°, a single reflector surface geometry ($\phi_0 = 93.5^\circ$) is sufficient for a system deployed worldwide, and that beam pointing errors associated with scan have a negligible impact on RF performance.



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Figure 4-25. Rotation Axis Vector Components

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5. ELETTRICAL (RF) PERFORMANCE GHARACTERISTICS

This section develops and details the electrical performance characteristics of the MBTA. The major part of the study analysis focuses on the front-fed offset geometry that is not compensated for spherical aberration. However, phase corrected MBTA systems utilizing either an aberration-correcting subreflector or an aberration-correcting feed erray are addressed in the latter part of this section.

5.1 BASIC FREQUENCY CONSIDERATIONS

The Government X-band frequencies are considered to be the primary frequencies for optimizing the MBTA design. The X-band up- and down-link bands are summarized in the following. For the up-link X-band:

> 7.9 \leq frequency (GH2) \leq 8.4 $\Delta f = 500$ MMz $\Delta f/\overline{f} = 6.138$ 1.494 $\geq \lambda$ (in.) ≥ 1.406 3.795 $\geq \lambda$ (cm) ≥ 3.569

and for the down-link X-band,

7.25 \leq frequency (GHz) \leq 7.75 $\Delta f = 500$ MHz $\Delta f/T = 6.673$ 2.629 ≥ 3 (in.) \geq 1.524 4.135 ≥ 3 (cm) \geq 3.868

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The minimum separation between the transmit and receive frequency bands is

$$\Delta f_{min}$$
 (TRANSMIT \rightarrow RECEIVE) = 150 MHz (5-1)

This separation imposes special requirements on the necessary filtering and isolation between the transmit and receive frequency bands. In addition, as a result of this separation, any nonlinear junction effects in the feed or antenna system can give rise to intermodulation products that cause transmit band energy to appear in the receive frequency band spectrum. The total X-band frequency rarge gives a design bandwidth of

$$\frac{\Delta x_{max}}{f_{ave}} = 14.278$$
 (5-2)

The average wavelength over the X-band frequency range is

$$\lambda_{ave}(X-band) \simeq 1.5 \text{ in.}$$
 (5-3)

The ü signs are also evaluated at the commercial frequency band. 4/6, 11/14, and 20/30 GHz. The characteristics of these frequence bands are summarized in Table 5-1.

5.2 BASIC APERTURE DIAMETER, GAIN, AND BEAMWIDTH CONSIDERATIONS

Figure 5-1 summarizes the illumination gain and beamwidth of a reference circular aperture antenna system as a function of the d meter-to-wavelength ratio (D/λ) . The gain curves

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	Up-Link,	1.91	1.45		0.83	Ċ		
Υ	Down-Link	2.88	1.57	10 10 1	1.04	Ĩ		
Band Summar 12)	up-Link	500	500		500	QVV I		
Frequency 1 Af (M	Down-Link	500	\$00		508			en man al formadal a su
5-1. Multiple (cy (GHz)	Up-Link	5.925-6.425	7.9-8.4		14.0-14.5			land and a state of the state o
Table Frequen	Down-Link	3.7-4.2	7.25-7.75	10.95-11.2	7 [].45mil] 7	20.2-212		and and a second and
	Band (GHz)	4/6	1/8		11/14	20/30		
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Figure 5-1. Illumination Gain and Beamwidth vs D/λ

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Multiple Beam Terus Antenna Study correspond to 65- and 100-percent aperture efficiency. The illumination gain curves do not include feed or reflector rms surface tolerance losses. In this study two cases at the X-band frequencies are of particular interest:

a. $G \simeq 54$ dB, $(D/\lambda) \simeq 220$, and $\theta_0 \simeq 0.35^\circ$; and b. $G \simeq 59$ dB, $(D/\lambda) \simeq 380$, and $\theta_0 \simeq 0.18^\circ$.

The diameter, D, versus D/λ at the minimum down-link and maximum up-link X-band frequencies is shown in Figure 5-2. Figure 5-3 shows D versus D/λ at the minimum down-link and maximum up-link frequencies for all the frequency bands of interest in the study.

5.3 SYMMETRICAL MBTA FIELD OF VIEW, PCCUSING, AND FEED ILLUMINATION ANGLE PARAMETERS

A symmetrical MBTA geometry with a 90° angle between the rotation axis and beam pointing direction provides an excellent starting point for deriving several basic relationships. Figure 5-4, which is a cross section through the center of the MBTA, indicates the derivation of the MBTA field of view or scan range in terms of the width, W, of the reflector aperture. In this figure,

$$\alpha = \sin^{-1} \left(\frac{D/2}{R} \right) \tag{5-4}$$

is half the included angle from the rotation axis to the edge of the food illuminated area of the reflector and



Figure 5-2. MBTA Diameter vs D/λ at x-Band

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$$\beta = \sin^{-1} \left(\frac{W/2}{R} \right) \tag{5-5}$$

is half the included angle from the rotation axis to the edge of the reflector aperture. The maximum scan angle is

$$\vartheta_{\mathrm{smax}} = (\beta - \alpha) = \sin^{-1}\left(\frac{W}{2R}\right) - \sin^{-1}\left(\frac{D}{2R}\right)$$
 (5-6)

The symmetrical MBTA field of view is then

$$FOV = 20_{\text{smax}} = 2\left[\sin^{-1}\left(\frac{W}{2R}\right) - \sin^{-1}\left(\frac{D}{2R}\right)\right]$$
(5-7)

FOV =
$$\left(\frac{180^{\circ}}{\pi}\right)\left(\frac{D}{R}\right)\left(\frac{W}{D}-1\right)$$
 (5-8)

Figure 5-5 shows the field of view versus the ratio of aperture plane dimensions (W/D) for fixed D/R ([normalized radius of curvature]⁻¹) values. Spherical aberration phase errors decrease with a larger radius of curvature (decreasing D/R), but the field of view also decreases if W/D remains fixed.

The paraxial focus of a spherical reflector is defined as

 $F_{\text{paraxial}} = 0.5R \tag{5-9}$

This spherical reflector focal position is shown in Figure 5-6. Using ray optics, the problem is to determine the feed position, F, which is required to provide an axially directed ray. The solution depends upon the rays position in the aperture plane.







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The distance $x = f(\alpha)$ which provides a \hat{z} directed reflected wave from the spherical reflector is determined by

$$R^2 = 2x^2[1 - \cos(180^\circ - 2\alpha)] = 2x^2[1 + \cos(2\alpha)]$$
 (5-10)

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$$\frac{1}{\sqrt{2(1 + \cos(2\alpha))}}$$
 (5-11)

or

$$\cos \alpha = \sqrt{1 - \frac{1}{4} \left(\frac{D}{R}\right)^2} \qquad (5-12)$$

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14 ju s	0.509	0.492
20•	0.532	0.468
30"	0.577	0.423

Thus, the best fit focal position for a feed in the spherical reflector is

$$\frac{F}{R} \leq 0.5$$

(5-15)

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(5-13)

(5-14)

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where the exact number depends upon the particular geometry and feed edge taper. Thus, for the spherical reflector,

$$\frac{F}{D} = \frac{F/R}{D/R} = \left(\frac{0.5}{D/R}\right)$$
(5-16)

The feed illumination half angle $-\theta_f$ can be determined from



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$$x^2 = R^2 + (R + F)^2 - 2R(R - F)$$
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$$\mathbf{F} = \frac{\mathbf{R}}{2}$$
 (5-17a)

$$x^2 = R^2 \left[\frac{5}{4} - \cos \theta \right]$$
 (5-17b)

$$\mathbf{x} = \mathbf{R} \sqrt{\frac{5}{4}} - cos \alpha \qquad (5-17c)$$

$$\cos \alpha = \sqrt{1 - \frac{1}{4} \left(\frac{D}{R} \right)^2} \qquad (5-17d)$$

Therefore,

$$\theta_{f} = \sin^{-1}\left(\frac{D/2}{x}\right) = \sin^{-1}\left(\frac{D/R}{2\sqrt{5/4} - \cos\alpha}\right) \quad (5-12)$$

Since

and

 $\cos \alpha = 1 \left(\frac{D}{R} \le 0.5 \right)$ $\theta_{E} = \sin^{-1} \left(\frac{D}{R} \right)$ Multhple Blam Torum Muturing Study

then

$$2\theta_{\frac{p}{2}} \approx \left(\frac{360^{\circ}}{\pi}\right) \left(\frac{D}{R}\right)$$
 (5-19)

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is the required feed illumination angle for the aperture diameter, D. Figure 5-7 shows the feed illumination angle for the symmetrical META as a function of D/R.





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For the symmetrical MBTA, the projected length of the feed arc, 1.2., the length of the window size in the feed house, is



where

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 $R = 2(R - F) \sin \theta_{0max}$ (5-20)

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 $\frac{l}{D} = \frac{1}{D/R} \sin\left(\frac{FOV}{2}\right)$ (5-21)

Figure 5-8 shows the projected length of the feed are with a 27-ft aperture diameter as a function of the field of view for fixed D/R values.

5.4 OFFSET REFLECTOR FEED POINTING AND ILLUMINATION ANGLES

The feed illumination angles and pointing directions (direction cosines) for the offset MBTA geometry are shown in

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Figure 5-8. Projected Length of Feed Arc for 27-ft-Diameter Symmetrics1 MBTA

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(5-22)

Figure 5-9. The angle to the bottom portion of the offset section is

 $\theta_1 = \tan^{-1} \left[\frac{d}{F - d^2/4F} \right]$

and the angle to the top portion of the offset section is

$$\theta_2 = \tan^{-1} \left[\frac{d+D}{F - (d+D)^2/4F} \right]$$
 (5-23)

Using the relationship

 $F \simeq 0.5R$

yields

$$\theta_{1} = \tan^{-1} \left[\frac{\left(\frac{2}{D/R \times d/D}\right)}{\left(\frac{1}{D/R \times d/D}\right)^{2} - 1} \right]$$

$$\theta_{2} = \tan^{-1} \left\{ \frac{\left[\frac{2}{D/R \times (1 + d/D)}\right]}{\left[\frac{1}{D/R \times (1 + d/D)}\right]^{2} - 1} \right\}$$
(5-24)
(5-25)

Note that d/D = -0.5 yields the symmetrical MBTA geometry. The feed illumination angle is defined as

 $\theta_{inc} = (\theta_2 - \theta_1)$ (5-26)

as sho m in Figure 5-10.





The feed offset angle, θ_{osf} , can be defined in two different but useful ways. The first definition is

$$\theta_{\text{OBf}} = \frac{(\theta_1 + \theta_2)}{2} \tag{5-27}$$

which is shown in Figure 5-11. Alternatively, θ_{OSC} may be defined to the center of the projected aperture plane as shown in Figure 5-12. Then,

$$\theta_{\text{osf}} = \tan^{-1} \left[\frac{4 \left(\frac{\Gamma}{d + D/2} \right)}{4 \left(\frac{F}{d + D/2} \right)^2 - 1} \right]$$
 (5-28)

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Figure 5-10. Feed Illumination Angle



Figure 5-11. Feed Offset Angle $[\theta_{05f} = \theta_1 + (\theta_2 - \theta_1)/2]$


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The increased "space taper" attenuation to the top edge of the reflector suggests that an angle slightly larger than that given by equation (5-26) would yield optimum gain. The angle defined by equation (5-28) is closer to optimum although the differences are small.

FEED CHARACTERISTICS AND MINIMUM BEAM SPACINGS

The minimum spacing between adjacent beams in the front-fed MBTA configuration is determined by the diameter of the feed horn:



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$$\Delta \theta_{\text{smin}} = \tan^{-1} \left(\frac{2d_h}{R} \right) = \frac{360^\circ}{\pi} \left(\frac{d_h}{R} \right)$$
 (5-29)

which can be expressed as

$$\Delta \theta_{\text{smin}} = \frac{(360^{\circ}/\pi) (d_{h}/\lambda) (D/R)}{D/\lambda}$$
 (5-30)

The required feed horn aperture diameter to wavelength ratio (d_h/λ) is determined from the desired edge of reflector illumination taper. For a simple circular aperture TE₁₁ mode feed, the -10-dB E- and H-plane beamwidths are related to the feed horn diameter as follows:

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$$\theta_{OE}(-10 \text{ dB}) \approx 100^{\circ} \left(\frac{\lambda}{d_h}\right)$$
 (5-31a)

$$\theta_{OH}(-10 \text{ dB}) \approx 130^{\circ} \left(\frac{\lambda}{d_{h}}\right)$$
 (5-31b)

For corrugated horn feeds,

$$\theta_0 (-10 \text{ dB}) = 160^{\circ} \left(\frac{\lambda}{d_h} \right)$$
 (5-32)

Assuming a $-10-\overline{\alpha}B$ edge illumination with a corrugated feed horn and a feed illumination angle

$$20_{f} = \left(\frac{360^{\circ}}{\pi}\right) \left(\frac{D}{R}\right) = 160^{\circ} \left(\frac{\lambda}{d_{h}}\right)$$
 (5-33)

and given that the half-power beamwidth of the MBTA is

$$\theta_{\rm HF} \simeq \frac{70^{\circ}}{D/\lambda}$$
(5-34)

yields

$$\Delta \theta_{\rm smin} = 2.3 \ \theta_{\rm HP} \tag{5-35}$$

Allowance for different feed types and extra structural material around the feed horn aperture yields

$$\Delta \theta_{\rm smin} = (2 - 4) \theta_{\rm HP} \qquad (5-36)$$

The minimum beam spacing for the front-fed MBTA as a function of D/λ with -10- and -20-dB edge tapers from a corrugated horn is shown in Figure 5-13.

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Figure 5-13. Minimum MBTA Beam Spacing

The measured complex radiation patterns of a welldesigned corrugated horn are rotationally symmetric and provide an excellent feed illumination for the MBTA.^{11,12} The aperture diameter of the corrugated horn is typically oversized volative to that of a conventional conical horn for a specified reed illumination angle, but the minimum beam spacings achieved are acceptable for most applications.

Measured E- and H-plane radiation patterns for a corrugated feed horn at 3.95 GHz are shown in Figure 5-14. The Gaussian-shaped pattern has virtually no sidelobes, which helps



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Figure 5-14. Corrugated Feed Horn Patterns

The electrical characteristics of the MBTA have been evaluated using conventional circular and square aperture feeds as well as corrugated horns. A convenient mathematical feed pattern description for the corrugated horn is



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The -10-dB beamwidths of each of the patterns defined above are

 $\theta \left(\frac{2}{10} = \left(\frac{2}{x_1}\right) \cos^{-1} \left(10^{-0.5}\right) = \frac{143.2^{\circ}}{x_1}$ (5-39)

and

$$6\binom{4}{-10} = \left(\frac{2}{x_2}\right) \cos^{-1} \left(10^{-9} \cdot \frac{25}{x_2}\right) = \frac{111.6^{\circ}}{x_2}$$
 (5-40)

Figures 5-16 and 5-17 are photographs of corrugated food horns at 6 and 4 GMz.



Figure 5-16. 6-GRz Corrugated Horn Antenna System

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Figure 5-17. 4-GUE Lightweight Corrupted Norn

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5.6 rms SURFACE TOLERANCE LOSSES

The gain loss associated with MBTA surface tolerance, c. measured normal to the reflecting surface is given by¹³

$$G_{L} = 10 \log_{10} \exp\left[-\frac{4\pi \omega}{3} \cos(\theta_{OSE})\right]^{2}$$
 (5-41)

This equation accounts for an effective tolerance in the beam direction of

$$e_{eff} = c \cos \left(\delta_{osf} \right)$$
 (5-42)

Thus, with the same rms surface telerance specification, the gain loss associated with an offset MBTA is reduced somewhat relative to that for a symmetrical MBTA configuration, as shown in Figure 5-18. The gain loss of an offset MBTA geometry ($\theta_{osf} = 25^{\circ}$) is shown in Figure 5-19 as a function of the rms surface tolerance, ϵ (mils), in each of the specified frequency bands.

Program MBTA-5 calculates the gain loss versus normalized surface tolerance (ε/λ) for fixed feed offset angles. Program MBTA-6 calculates the gain loss of the MPTA versus rms surface tolerance, ε (mils), for the fixed feed offset angles.

5.7 MATHEMATICAL EXPRESSION FOR ROTATED PARABOLIC SECTION

Figure 5-20 shows the coordinate system used to derive the mathematical expression f(x,y,z) = 0 or f(u,v,w) = 0 for the MBTA reflector surface.

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Figure 5-20. Geometry for MBTA Reflector Equation

The equation of the parabolic section in the (x-z)

$$x^{2} - 4F\left(z + \frac{R}{\sin \phi_{0}}\right) = f(x, z) = 0.$$
 (5-43)

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The transformations between the (x,y,z) and (u,v,w) coordinates are

$$\begin{bmatrix} u \\ v \\ w \end{bmatrix} = \begin{bmatrix} \sin \phi_0 & 0 & \cos \phi_0 \\ 0 & 1 & 0 \\ -\cos \phi_0 & 0 & \sin \phi_0 \end{bmatrix} \begin{bmatrix} x \\ y \\ z \end{bmatrix}$$
(5.44)

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 $\begin{bmatrix} x \\ y \\ z \end{bmatrix} = \begin{bmatrix} \sin \phi_0 & 0 & -\cos \phi_0 \\ 0 & 1 & 0 \\ \cos \phi_0 & 0 & \sin \phi_0 \end{bmatrix} \begin{bmatrix} v \\ v \\ w \end{bmatrix}$ (5-45)

The equation of the parabolic section expressed in the (u-w) plane becomes

$$u \sin \Phi_0 - w \cos \Phi_0)^2$$

- 4F($u \cos \Phi_0 + w \sin \Phi_0$) - $\frac{4FR}{\sin \Phi_0} = 0$ (5-44)

The equation of the rotated curve is generally

$$v^2 + w^2 - (rr)^2 = 0$$
 (5-47)

where rr is the radius from the \hat{u} axis [determined from equation (5-46)]. Note that

$$rr = w$$
 (5-48)

when v=0. When $\Phi_0=90^\circ,$ the equations are somewhat simplified to result in

$$u^2 - 4Fw - 4FR = 0$$
 (5-49)

$$v^2 + w^2 - \left[\frac{u^2 - 4FR}{4F}\right]^2 = 0$$
 (5-50)

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Then, since (x,y,z) = (u,v,w),

$$f(x,y,z) = x^4 - 8x^2(FR) - 16r^2(y^2 + z^2) + 16F^2R^2 = 0 \quad (5-51)$$

Note that the rotated curve description is not equivalent to a general second-order polynomial.

For the general angle φ_0 case, the equation of the reflector surface is obtained by using the some derivation procedure, but the regulting equation

 $f(x,y,z) \equiv 0$ (general Φ_0) (5-52)

is cumbersome.

5.8 APERTURE PLANE SPHERICAL ABERRATION PHASE ERRORS

Inspection of the aperture plane phase error characteristics provided a great deal of insight into the RF characteristics of the MBTA. In fact, the antenna system focal position (F/R) as a function of offset and D/R is most economically optimized : inspecting the aperture plane phase error magnitudes for various F/R positions.

First consider the path length differences over the aperture of a symmetrical spherical section shown in Figure 5-21. The path length from the feed, F, to the center of the reflector and back to the center of the aperture plane is a reference:

 $k_0 = \overline{F0} + \overline{OF} = 2F \qquad (5-53)$





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The path length to an arbitrary position F on the spherical reflector and back to the aperture plane at A is

$$\ell(y) = \overline{PP} + \overline{PA}$$

It is assumed that reflected rays arrive normal to the aperture plane, which is very nearly exact for the range of geometrical parameters considered in this study. The equation of the reflector is

$$y^2 + [z - (R - F)]^2 = R^2$$
 (5-55)

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$$\overline{FP} = \sqrt{y^2 + y^2}$$
 (5-56)

$$\overline{\mathbf{PA}} = |\mathbf{z}| \tag{5-57}$$

$$z = (R - F) - \sqrt{R^2 - Y^2}$$
 (5-58)

Thus,

$$\overline{FP} = \sqrt[4]{y^2 + (R - F)^2 + (R^2 - y^2) - 2(R - F) \sqrt{R^2 - y^2}}$$
$$= \sqrt[4]{R^2 + (R - F)^2 - 2(R - F) \sqrt{R^2 - y^2}}$$
(5-59)

and

$$\overline{PA} = \sqrt{R^2 - y^2} - (R - F)$$
 (5-60)

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The phase pathslength difference between the general and central arrays, converted into degrees, is

$$\psi(0, y, 0) = 360^{\circ} \frac{\left[\frac{F}{Y}(y) - \frac{Y}{Q}\right]}{\lambda}$$

$$= 360^{\circ} \left(\frac{D/\lambda}{D/R}\right) \left[\sqrt{1 + \left(1 - \frac{F}{R}\right)^{2} - 2\left(1 - \frac{F}{R}\right)\sqrt{1 - \left(\frac{Y}{D}\frac{D}{R}\right)^{2}} + \sqrt{1 - \left(\frac{Y}{D}\frac{D}{R}\right)^{2} - \left(1 + \frac{F}{R}\right)}\right] \qquad (5-61)$$

For the offset MBTA geometry shown in Figure 5-22 with $\Psi_0 \equiv 90^\circ$, the path length to the approximate renter $(x_0, 0, 0)$ of the projected aperture plane.

$$l_0 = \overline{FC} + \overline{CA_1}$$
 (5-62)

is taken as a reference. The equation of the parabolic curve section described in a coordinate system centered at F is

$$x^2 - 4F(z + F) = 0$$
 (5-63)

$$\overline{FC} = \sqrt{x^2 + z^2} = \sqrt{x^2 + \left(\frac{x^2}{4F} - F\right)^2}$$
 (5-64)

and

$$CA_1 = |z| = \left(F - \frac{\pi^2}{4F}\right)$$
 (5-65)

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which yields

$$x_0(x_c, 0, 0) = \sqrt{x_c^2 + \left(\frac{x_0^2}{4T} - F\right)^2} + \left(y - \frac{x_c^2}{4F}\right)$$
 (5-66)

At the center of the aperture,

$$n_{\rm d} = \left(d + \frac{p}{2} \right) \tag{5-67}$$

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The equation of the surface is determined from

$$y^{2} + [z - (R - F)]^{2} = R^{2}(x)$$
 (5-68)
 $R(x) = \left(R - \frac{x^{2}}{4F}\right)$ (5-69)

Solving yields

$$z(x,y) = (R - F) - \sqrt{R^2(x) - y^2}$$
 (5-70)

which is the equation of the surface expressed in aperture plane coordinates.

The path length to an arbitrary aperture plane location is

$$\mathcal{L}(\mathbf{x},\mathbf{y}) = \overline{\mathbf{FP}} + \overline{\mathbf{PA}}_2$$
 (5-71)

$$\overline{FP} = \sqrt{x^2 + y^2 + z^2}$$
 (5-72)

and

$$\overline{\mathrm{PA}_2} = |\mathbf{z}| \tag{5-73}$$

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 $k(x,y,0) = \frac{1}{2} \frac{x^2}{x^2} + \frac{1}{2} \frac{1$

The path length difference between the sperture reference position $(x_c, 0, 0)$ and an arbitrary sperture location (x, y, 0) converted to degrees becomes

$$\psi(\mathbf{x}, \mathbf{y}, \mathbf{b}) = 360^{\circ} \left(\frac{D}{X}\right) \left[\frac{1}{2} \frac{(\mathbf{x}, \mathbf{y}, \mathbf{b}) - 4(\mathbf{x}_{0}, 0, 0)}{D}\right]$$

$$= 360^{\circ} \left(\frac{D}{X}\right)$$

$$= 360^{\circ} \left(\frac{D}{X}\right)$$

$$= \sqrt{\left(\frac{N}{D}\right)^{2} + \left(\frac{D}{D}\right)^{2} + \left(\frac{N}{D}\right)^{2} + \left(\frac{N}{D}\right)^{2} - \left(\frac{V}{D}\right)^{2} - \left(\frac{V}{D}\right)^{2}\right)^{2}}$$

$$= \sqrt{\left(\frac{N}{D} - \frac{(\mathbf{x}/D)^{2}}{4F/R \times R/D}\right)^{2} + \left(\frac{V}{D}\right)^{2}} - \left(\frac{N}{D}\right)^{2}}$$

$$= \sqrt{\left(\frac{N}{D}\right)^{2} + \left[\frac{(\mathbf{x}_{0}/D)^{2}}{4F/R \times R/D} - \frac{F}{R}\frac{R}{D}\right]^{2}} + \frac{(\mathbf{x}_{0}/D)^{2}}{4F/R \times R/D}\right]}$$
(5-75)

For a generalized feed location $(\pi_{\rm F}, y_{\rm F}, z_{\rm F})$ measured from the parabolic focus,

$$\overline{FC} = \sqrt{(x - x_F)^2 + (z - z_F)^2}$$
(5-76)

and

$$\overline{PP} = \sqrt{(x - z_F)^2 + (y - y_F)^2 + (z - z_F)^2}$$
(5-77)

and the generalized expression for the aperture plane phase error becomes

$$N_{\mu} = M_{\mu} + \left(\frac{1}{\mu}\right) + \left(\frac{y - y_{\mu}}{2}\right)^{2} + \left(\frac{y - y_{\mu}}{2}\right)^{2} + \left(\frac{y}{\mu}\left(1 - \frac{y}{\mu}\right) - \frac{y'_{\mu}}{2}\right)^{2} + \left(\frac{y}{\mu}\right)^{2} - \frac{z_{\mu}}{2}\right)^{2} + \left(\frac{y}{\mu}\right)^{2} + \frac{z_{\mu}}{2}\right)^{2} + \left(\frac{y}{\mu}\right)^{2} + \frac{z_{\mu}}{2}\right)^{2} + \left(\frac{y}{\mu}\right)^{2} +$$

Program MB%A-7 valculates the aperture plane phase e for using this expression. Regults for the sympetrical MBTA geometry can be obtained by using

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$$x_c = c + \frac{D}{2}$$
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gives the center of the offset projected aperture.

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Figure 5-23 shows the calculated aperture plane phase errors for a symmetrical MBTA geometry with different focusing parameters (F/R). Since the feed horn would place a specified amplitude distribution over the aperture plane, an F/R ratio between 0.495 and 0.5 would minimize the amplitude weighted phase errors over the aperture plane. Figure 5-24 represents the calculated peak gain of the same symmetrical MBTA (from COMFAT's GAP Program¹⁴) as a function of F/R with a specified feed illumination, P(8). As expected from the phase error diagrams, peak

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gain occurs for F_r/R between 0.495 and 0.5. Figure 5-23 also compares the aperture plane phase error calculated using COMSAT's GAP Program and equation (5-73).



Figure 5-24. Symmetrical MBTA (D/R = 0.4)Gain vs F/R

Figure 5-25 shows the center of aperture plane phase errors for an offset MBTA geometry (D/R = 0.4, d/D = 1/9= 11 percent) as a function of the feed position (F/R). Again, when feed amplitude weightings are considered, the maximum gain



Figure 5-25. Offset (11%) MBTA (D/R = 0.4) Aperture Plane Phase Errors

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(minimum weighted phase error) is expected for $0.48 \leq F/R \leq 0.485$. In Figure 5-26, which shows the calculated gain of an offset MBTA with a specified feed amplitude taper, the middle curve (D/R = 0.4) indicates a maximum gain at F/R = 0.483. The generating axis angle, ϕ_0 , is slightly different for the antenna geometries ($\phi_0 = 90 + 93.5^\circ$) compared in these two figures. The conclusion, which will also be demonstrated later, is that small changes in ϕ_0 do not markedly affect the aperture plane phase error distribution.

Figure 5-27 shows the center of aperture plane phase errors when the offset distance, d, is increased to 6 ft (d/D = 22 percent). A comparison of Figures 5-25 and 5-27 indicates that the F/R optimization is quite sensitive to the offset distance. Figure 5-28 shows the center of aperture plane phase errors for the D/R = 0.3 geometry. Comparison with Figure 5-25 again demonstrates that the feed positioning (F/R) can be optimized on the basis of a relatively simple aperture phase error expression.

The full aperture plane phase errors for the baseline MBTA configuration are shown in Figure 5-29. The phase error distribution is symmetrical in y, but the offset configuration gives rise to an asymmetrical distribution in x (except at the center of the aperture, since the feed is at the focus of the parabolic section). The effective radius of the curvature is changing as a function of x [equation (5-69)] over the aperture. The path lengths to positions on the top portion of the aperture are shorter than those to the bottom portion of the aperture. Hence, the parabolic plane pattern tends to be scanned somewhat in the $(-\theta)$ direction.

The aperture plane phase errors can be directly scaled by D/λ . As the frequency increases the edge of aperture phase errors increase in magnitude until voltage contributions from the edge of the aperture actually cause a decrease in peak gain.

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Figure 5-26. Offset (11%) MBTA Aperture Illumination Gain vs (F/R)

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Figure 5-27. Offset (22%) META (D/R = 0.4) Aperture Plane Phase Errors

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Figure 5-28. Offset (11%) MBTA (D/R = 0.3) Aperture Plane Phase Errors

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Figure 5-29. Offset (11%) MBTA (D/R = 0.4) Aperture Plane Phase Errors with Optimum Focusing

Maximum gain is then achieved by illuminating only an inner portion of the payrical aperture, D. Figure 5-30 shows the calculated gain of the baseline offset MBTA geometry at 30 GHz as a function of the -10-dB feed beamwidth. Maximum gain occurs when the -10-dB feed illumination angle is $2 \times 13^{\circ} = 26^{\circ}$. If the full physical aperture is illuminated with a feed illumination angle of $2 \times 21^{\circ} = 42^{\circ}$, the peak gain is reduced by 0.9 dB.

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Figure 5-30. Gain vs Feed Illumination Angle at 30 GHz (baseline MBTA)

The full aperture plane phase error distribution for a D/R = 0.5 offset geometry is shown in Figure 5-31. Peak gain occurs when the -10-dB feed illumination angle projects to the

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Figure 5-31. Offset (11%) MBTA (D/R = 0.5) Aperture Plane Phase Errors with Optimum Focusing

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dashed circular aperture shown in the figure. The average edge of aperture phase error on the dashed optimum aperture is = 120° . The peak gain versus the -10-dB beamwidth is plotted in Figure 5-32. If the full aperture is illuminated, the peak gain is reduced by 1.4 dB.



Figure 5-32. Gain vs Feed Illumination Angle at 30 GHz (D/R = 0.5 geometry)

The aperture plane phase error expression for an MBTA with a general Φ_{0} angle is derived by using the geometry shown in

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Figure 5-33. The description of the central path length ray ξ_0 is identical to the previous results derived for the special case of $\phi_0 = 90^\circ$ [equation (5-66)]. The equation of the rotated parabolic section is

$$v^2 + w^2 - R^2(u) = 0 (5-81)$$

or

and

$$y^{2} + \left[-\cos \phi_{0}x + \sin \phi_{0}\left(z - \frac{R}{\sin \phi_{0} - F}\right)\right]^{2} = R^{2}(u)$$
 (5-82)

$$R(u) = W \tag{5-83}$$

(when v = y = 0) is obtained from the equation for the parabolic section:

$$r^2 = 4F(z + F) = 0$$
 (5-84)

or

$$\sin \phi_0 u - \cos \phi_0 w)^2 - 4F(\cos \phi_0 u + \sin \phi_0 w + F) = 0$$
 (5-85)

as the general equation of the MSTA rotated surface.

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The general aperture plane phase error expression for arbitrary ϕ_0 and feed position (x_F, y_F, z_F) relative to the parabolic focu referenced to the phase at $(x_c, 0, 0)$ in the aperture is

$$\psi(\mathbf{x},\mathbf{y},0) = 360^{\circ} \left(\frac{D}{\lambda}\right) \left(\sqrt{\left(\frac{\mathbf{x}-\mathbf{x}_{F}}{D}\right)^{2}} + \left(\frac{\mathbf{y}-\mathbf{y}_{F}}{D}\right)^{2} + \left(\frac{\mathbf{z}-\mathbf{z}_{F}}{D}\right)^{2} + \left|\frac{\mathbf{z}}{D}\right|^{2} - \sqrt{\left(\frac{\mathbf{x}_{c}-\mathbf{x}_{F}}{D}\right)^{2}} + \left[\frac{(\mathbf{x}_{c}/D)^{2}}{4F/R \times R/D} - \frac{F}{R}\frac{R}{D} - \frac{\mathbf{z}_{F}}{D}\right]^{2}} - \left[\frac{F}{R}\frac{R}{D} - \frac{(\mathbf{x}_{c}/D)^{2}}{4F/R \times R/D}\right] \right\}$$
(5-86)

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where z is found from the reflector surface equation f(x,y,z) = 0.

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PARABOLIC PLANE SCANNED BEAM FEED POSITIONS AND SCAN GAIN LOSS

The aperture plane phase error expressions derived in the previous subsection can be utilized to determine to a first order the feed positions $(x_{fs}, 0, z_{fs})$ required to scan the parabolic plane pattern. The sum of the phase errors at the top and bottom of the aperture plane in the y = 0 (parabolic) plane is equated to zero:

$$Err(x_{f_{D}}, x_{f_{D}}) = \psi(x = d + D, 0, 0) + \psi(x = d, 0, 0) = 0$$
 (5-87)

A family of (x_{fs}, z_{fs}) feed positions which satisfy this equation is obtained. Each set is associated with an absolute phase error difference across the aperture plane that corresponds to the scanned beam location. If the aperture phase errors at the top and bottom of the aperture are $\Delta \psi$ and $-\Delta \psi$, respectively, the scanned beam position is

$$\theta_{\rm s} = \tan^{-1} \left(\frac{\Delta \psi}{180^\circ \times D/\lambda} \right)$$
 (5-88)

Since the expression for $\Delta \psi$ is directly proportional to D/ λ , the scanned beam location is independent of frequency.

For small scan angles,

 $\Delta \psi \ (d = g) = \theta_s \ (d = g) = \frac{D}{\lambda}$ (5-89)

 \Box

Program MBTA-9 calculates the scanned beam feed positions and associated scan angle.

Figure 5-34 shows the locus of scanned beam feed positions calculated by using equation (5-87) and the corresponding parabolic plane scan angle for the baseline MBTA geometry. The calculated scan beam feed positions were then verified using COMSAT'S GAP program. The full aperture integration (GAP) includes the effects of feed amplitude weighting. The peak gain as a function of parabolic plane beam scan is shown in Figure 5-35 for the baseline MBTA. Note that the scan gain loss characteristic is not symmetrical as a result of differential feed amplitude weighting effects.

The space taper amplitude varies differentially with scan. The maximum loss at $\pm 2.5^{\circ}$ is 2 dB at $D/\lambda = 223$.

5.10 SPHERICAL GENERATING CURVE MBTA

For applications which require a considerable amount of scan (or beamwidths of scan) in a plane perpendicular to the geosynchronous arc, the use of a spherical generating curve for the MBTA may prove useful. The reflector system can then be designed to have a constant gain for a specified out-of-plane scan requirement. This constant gain will be lower than the gain achieved with the parabolic generating curve when there is no scan. In addition, it requires the reflector diameter to be increased to provide a full aperture illumination with the maximum scan angles. The geometry of an offset MBTA using a spherical generating section with a generating axis angle, $\phi_0 = 90^\circ$ is shown in Figure 5-36.


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The equation of the spherical cross section in the y = 0 plane is

$$x^{2} + [z - (R - F)]^{2} = R^{2}$$
 (5-90)

or

$$z = (R - F) - \sqrt{R^2 - x^2}$$
 (5-91)

The radius of curvature about the rotation axis, \hat{u} , is

$$R(x) = \sqrt{R^2 - x^2}$$
 (5-92)

The general rotated plane curve is described by

$$z = (R - F) - \sqrt{R^2 - x^2 - y^2}$$
 (5-93)

The path length for a ray from a general feed position (x_F, y_F, z_F) relative to F into the aperture plane (x, y, 0) is

$$\ell(x,y,0) = \sqrt{(x - x_F)^2 + (y - y_F)^2 + [(R - F) - \sqrt{R^2 - x^2 - y^2} - z_F]^2} + \sqrt{R^2 - x^2 - y^2} - (R - F)$$
(5-94)

and the aperture plane phase error expression is

$$\psi(x,y,0) = 360^{\circ} \left(\frac{D}{\lambda}\right) \left[\frac{\ell(x,y,0) - \ell(x_0,0,0)}{D}\right]$$
(5-95)

The aperture plane phase errors in the y = 0 plane, are plotted in Figures 5-37 and 5-38 for two geometries that are similar to those considered for the MBTA baseline configuration.

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Figure 5-38. Aperture Plane Phase Error vs Feed Focusing with Spherical Generating Curve (D/R = 0.3)

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ILLUMINATION GAIN OF FRONT-FED META

The illumination gain of the front-fed offset reflector MBTA, excluding feed system or reflector rms surface tolerance losses, is summarized in Figure 5-39. The gain for a 10-percent offset (d/D = 0.1) and a 93.5° generating a is angle is shown as a function of D/ λ for fixed D/R values. Gain increases as the radius of curvature increases. Because of edge-of-aperture phase errors, the tradeoff between peak gain and feed illumination taper is slower for the MBTA than for a conventional parabola. The aperture illumination gain versus feed edge taper is shown in Figure 5-40 for the baseline MBTA geometry. A feed edge taper of -15 dB virtually eliminates feed spillover past the reflector with little impact on peak gain.

The aperture illumination gain versus errors in the feed offset angle, θ_{osf} , is shown in Figure 5-41 for the baseline antenna. Variation of θ_{osf} produced no changes in the beam pointing direction. A ±2° variation about the calculated θ_{osf} angle is required before a decrease in gain is noted.

The illumination gain of the baseline 27-ft-diameter MBTA as a function of frequency from 3.7 to 31 GHz is shown in Figure 5-42. An ll-percent offset is utilized to ensure that the aperture plane is unblocked by the feed (or feed house) at the extreme parabolic plane scan position. The horn diameter must be used in conjunction with Figure 5-34 to determine the minimum offset distance. In addition, an allowance for the roof of the

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= 27 ft) vs Frequency Aperture Illumination Gain (D Figure 5-42.

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room housing the feed/rail structure must be included. The D/R = 0.4 geometry provides an optimum 54-dB X-band gain solution for a 20°-40° field of view. [The solution is optimum in the sense of minimizing the overall reflector area and ratio of reflector aperture dimensions (W/D) and ultimately cost.]

The relative projected aperture area of the MBTA is

area = WD (5-96)

if the corner panels are not rounded. Since

$$FOV = \left(\frac{\pi}{180^{\circ}}\right) \left(\frac{D}{R}\right) \left(\frac{W}{D} - 1\right)$$
 (5-97)

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$$\frac{\text{area}}{D^2} = \frac{(\pi/180^\circ)}{(D/R)} \text{ FOV } + 1 \tag{5-95}$$

The projected aperture area¹⁵ of the MBTA as a function of D/R for fixed field of view requirements is shown in Figure 5-43. Contours of equal projected aperture areas can be placed on the illumination gain curves for a fixed field of view requirement, as shown in Figure 5-44. The relationship between D/ λ and D/R, given a fixed area and field of view, is

$$\frac{D}{\lambda} = \sqrt{\frac{(\operatorname{area}/\lambda^2)}{\left[(\pi/180^\circ)/(D/R)\right] \operatorname{FOV}_0 + 1}}$$
(5-99)

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These curves are quite helpful in arriving at a first-order optimum NDTA solution. Given a specified gain and field of view at a design frequency, the contours of equal projected aperture area identify the optimum D/R geometry.



Figure 5-43. Projected Aperture Area of MBTA

5.12 OFFSET MBTA FIELD OF VIEW AND SCANNED FEED PARAMETERS

The relationship between the MBTA field of view and the ratio of aperture plane dimensions for the offset geometry is



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$$FOV = 2\left[\sin^{-1}\left(\frac{W}{2D}\frac{D}{R}\frac{R}{R_{c}}\right) - \sin^{-1}\left(\frac{D}{2R}\frac{R}{R_{c}}\right)\right]$$
(5-100)

FOV
$$\approx \left(\frac{180^{\circ}}{\pi}\right) \left(\frac{D}{R}\right) \left(\frac{W}{D} - 1\right) \left(\frac{R}{R_{c}}\right)$$
 (5-101)

where the ratio of the radius at the center of the aperture plane, R_c , to the radius, R, shown in Figure 5-45 is

$$\frac{R_{c}}{R} = 1 + \cos \phi_{0} \left(\frac{D}{R} \right) \left(\frac{x_{c}}{D} \right) - \sin \phi_{0} \frac{(D/R)^{2}}{4(F/R)} \left(\frac{x_{c}}{D} \right)^{2}$$
(5-102)

The field of view versus W/D for the 10-percent offset geometry is shown in Figure 5-46. Comparison of the field of view in this figure with that for a symmetrical MBTA (Figure 5-5) indicates that the shorter radius of curvature at the center of the aperture for an offset geometry increases the field of view for a fixed W/D ratio. Program MBTA-2 calculates the field of view versus reflector parameters.

The locus of feed phase center positions as a function of spherical scan is derived from the geometry in Figure 5-47. The feed arc is defined in the v-w plane as the feed revolves around the rotation axis, \hat{u} . The scanned beam locus does not lie in the v-w plane, but the maximum angular deviation out of this plane is $2(\Phi_0 - 90^\circ)$ for a full ±180° field of view. The beam scan angle, θ_s , is assumed to be the beam angle projected into the w-v plane. The coordinates of the feed phase center as a function of the beam scan angle are then



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Figure 5-46. 10-Percent Offset MBTA Field of View vs (W/D)

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$$w_f = -(R - F \sin \phi_0) \cos \theta_s \qquad (5-103)$$

$$v_{f} = \pm (R - F \sin \phi_{0}) \sin \theta_{s} \qquad (5-104)$$

Using the coordinate transformation in equation (5-45) and translating to an (x,y,z) system with origin at the focus yields

$$x_{\rm F} = (R - F \sin \Phi_0) \cos \Phi_0 (\cos \theta_{\rm s} - 1)$$
 (5-105)

$$y_F = \pm (R - F \sin \phi_0) \sin \theta_s \qquad (5-106)$$

$$z_{\rm F} = \frac{({\rm R} - {\rm F} \sin \Phi_0)}{\sin \Phi_0} \left[1 - \cos^2 \Phi_0 - \sin^2 \Phi_0 \cos \theta_{\rm s} \right] (5-107)$$

When normalized to the diameter, D, the feed phase center locations as a function of the spherical scan, θ_s , are

$$x_{F} = D\left(\frac{R}{D}\right)\left(1 - \frac{F}{R}\sin\phi_{0}\right)\cos\phi_{0}(\cos\phi_{g} - 1) \qquad (5-108)$$

$$Y_{\rm F} = \pm D\left(\frac{R}{D}\right) \left(1 - \frac{F}{R} \sin \phi_0\right) \sin \theta_{\rm s} \qquad (5-109)$$

$$z_{F} = D\left(\frac{R}{D}\right)\left(1 - \frac{F}{R}\sin\phi_{0}\right)\left[\frac{1 - \cos^{2}\phi_{0} - \sin^{2}\phi_{0}\cos\phi_{s}}{\sin\phi_{0}}\right] \quad (5-110)$$

relative to an origin at the parabolic focus (0,0,0).





The length of the projected feed arc for the offset META is

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$$\ell = 2\Delta v_F = 2(R - F \sin \phi_0) \sin \theta_s \qquad (5-11)$$

$$l = 2\left(\frac{D}{D/R}\right)\left(1 - \frac{F}{R}\sin \Phi_0\right)\sin \Theta_s \qquad (5-112)$$

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The direction consines defining the feed pointing axis and orientation as functions of scan are also required. The feed pointing axis, z_p , is shown in Figure 5-45. The projection of the z_p axis onto the v-w plane yields

 $u = \sin \left[\theta_{osf} + (\phi_0 - 90^\circ)\right]$ (5-113)

$$\mathbf{v} = \pm \sin \theta_{\mathbf{s}} \cos \left[\theta_{\mathbf{o},\mathbf{s},\mathbf{f}} + (\Phi_0 - 90^\circ) \right]$$
 (5-114)

$$w = -\cos \theta_s \cos [\theta_{osf} + (\Phi_0 - 90^\circ)]$$
 (5-115)

The direction cosines for the feed pointing in the (x,y,z) coordinates with the origin at the parabolic focus are

$$\alpha_{\mathbf{x}} = \sin \theta_{\text{osf}} (\sin^2 \Phi_0 + \cos^2 \Phi_0 \cos \theta_s)$$

+ $\cos \theta_{\text{osf}} \sin \Phi_0 \cos \Phi_0 (\cos \theta_s - 1)$ (5-116)

$$\alpha_y = -\sin \theta_s (\cos \theta_{osf} \sin \phi_0 + \sin \theta_{osf} \cos \phi_0) \quad (5-117)$$

$$\alpha_z = \sin \theta_{osf} \sin \phi_0 \cos \phi_0 (1 - \cos \theta_s)$$

- cos $\theta_{osf} (\cos^2 \phi_0 + \sin^2 \phi_0 \cos \theta_s)$ (5-118)

and

$$\sqrt{\alpha_{x}^{2} + \alpha_{y}^{2} + \alpha_{z}^{2}} = 1 \qquad (5-119)$$

Program MBTA-10 calculates the feed phase center position relative to the initial focus given the desired scan angle. It also furnishes the direction cosines for the feed pointing.

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5.1.3 PATTERNS AND POLARIZATION

The principal plane linearly polarized patterns for the baseline 27-ft-diameter MBTA are shown in Figures 5-48 and 5-49. In the geosynchronous plane ($\phi = 90^\circ$), the pattern is symmetrical in θ , first sidelobe levels are below 30 dB, and the maximum cross-polarization lobe for a corrugated feed horn is 33 dB. The half-power beamwidth is 0.36°. In the plane of the offset parabolic section ($\phi = 0^\circ$), the pattern is slightly asymmetrical due to asymmetrical amplitude and phase aperture distributions. A small amount of beam scan is noted when the feed is at the parabolic focus, and the half-power beamwidth is 6.34°. These patterns were calculated using a -10.6-dB feed taper over the feed illumination angle of 42.4°. Increasing the feed edge taper to -15 dB virtually eliminates feed spillover energy past the reflector with only a 0.2-dB gain loss. A 3λ circular aperture conical horn provides an identical pattern in the $\phi = 90^{\circ}$ plane and a slightly narrower pattern in the $\phi = 0^{\circ}$ plane. However, the maximum cross-polarization levels increase to 25 dB as a result of unequal E- and H-plane pattern amplitude functions from the conical horn aperture.

The large effective F/D = 1.25 of the baseline MBTA configuration means that circularly polarized beam squint effects are negligible. The circular cross-polarization response is essentially determined by the polarization characteristics of the feed system.^{16,17}

The wide-angle sidelobe characteristics of the baseline MBTA at X-band to $\pm 5^{\circ}$ are shown in Figures 5-50 and 5-51. The sidelobe envelopes are well below the $32 - 25 \log_{10} \theta$ crite-ria.^{18,19} The lack of a Cassegrain subreflector with its feed spillover contributions to the sidelobe envelope and feed or





Multiple Beam Torus Antenna Study COMEAT Labs ĥ Baseline MBTA Reveive Band Pattern at 7.5 GHz ($\phi = 90^{\circ}$) -22-25 log 0 3 F = 7.5 GHz Øa = 93.5° d/0=0/p D/R = 0.4 F/R # 0. D=27' 2 0. 0. 0. 0. 0. 0. 0. 3 50 . N Figure 5-50. CAINCY -20 Ř 54ş 51--19 Ŗ ង្ហ័ Ř -Ó RELATIVE POWER (48)

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subreflector/spar blockage provide the offset MBTA with exceptional wide-angle sidelobe envelopes. The principal plane patterns of the 27-ft-diameter MBTA (D/R = 0.4) geometry in the 4-, 12-, and 30-GHz receive bands are shown in Figures 5-52 through 5-57. The higher frequency band patterns indicate the effects of spherical aberration in the offset reflector. The $\phi = 90^{\circ}$ pattern broadens symmetrically, while the $\phi = 0^{\circ}$ pattern becomes more asymmetrical and the -0 scanning effect is more visible. A corrugated feed horn pattern was used to calculate these results.

The X-band patterns for a 48-ft-diameter MBTA with D/R = 0.3 are shown in Figures 5-58 and 5-59. A corrugated feed horn pattern was utilized for the pattern calculations. The maximum cross-polarization lobe is lower for the D/R = 0.3 geometry, since the reflector surface is flatter. Figure 5-60 shows the D/R = 0.3 offset geometry approximately to scale.

5.14 NOISE TEMPERATURE AND FEED SPILLOVER

The calculated and measured antenna noise temperatures for the offset front-fed MBTA are remarkably good. The antenna temperature measured on COMSAT Laboratories' $32- \times 55$ -ft MBTA (elevation angle = 21.6°) was 23 K at 3.95 GHz.

Exceptional noise temperature characteristics are a result of the following:

a. a corrugated feed horn with a rotationally symmetric (Gaussian) amplitude pattern which has virtually no sidelobes,

b. the lack of aperture blockage (feed, subreflector, or spars) and forward feed spillover past a subreflector (Cassegrain geometries), and

c. an oversize reflecting aperture relative to the required aperture area, which also reduces reflector spillover.



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> -5 D=27' $f = 20.7 GH_{2}$. -10 D/R=0.4 F/R =0.483 RELATIVE POWER (dB) d/D = 0.1 -15 \$ = 93.5° -20 -25 -30 -35 -40 -45 69.46 = GAIN -50 0° 1° -34 -20 -1. 2.0 3• #(DEG.)

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Figure 5-56. Baseline MBTA Receive Band Pattern at 20.7 GHz ($\phi = 90^{\circ}$)

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Figure 5-57. Baseline MBTA Receive Band Pattern at 20.7 GHz ($\phi = 0^{\circ}$)

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Figure 5-60. Offset MBTA D/R = 0.3 Geometry

The corrugated feed horn patterns minimize feed spillover energy past the reflector. In addition, the corrugated horn has exceptionally low backscatter patterns as a result of the highly tapered feed horn amplitude distribution. Electromagnetic fields are zero at the edges of the aperture. Hence, exterior currents, which would contribute to a backscatter pattern, are not induced on the outside of the horn.

The percentage of corrugated feed horn energy beyond a specified amplitude level is

spillover =
$$\frac{\int_{\theta_0}^{180^\circ} \int_0^{360^\circ} P(\theta) \sin \theta \, d\theta \, d\phi}{\int_0^{180^\circ} \int_0^{360^\circ} P(\theta) \sin \theta \, d\theta \, d\phi}$$
(5-120)

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where θ_0 is one-half the feed illumination angle.

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With a rotationally symmetric feed amplitude pattern, the feed spillover beyond a specified illumination half-angle is

spillover =
$$\frac{\int_{\theta_0}^{180^{\circ}} P(\theta) \sin \theta \, d\theta}{\int_0^{180^{\circ}} P(\theta) \sin \theta \, d\theta}$$
(5-121)

Figure 5-61 shows the spillover characteristics of corrugated feed horns with beamwidths applicable to the offset MBTA geometries. A -10-dB edge taper over the $2\theta_{\rm f} = 24.4^{\circ}$ feed illumination angle of the baseline D = 27 ft, D/R = 0.4 geometry gives less than 0.57 dB of spillover. Increasing the edge taper to -15 dB reduces the spillover to 0.18 dB.

The lack of aperture blockage and forward feed spillover past a subreflector results in excellent wide-angle sidelobes for the MBTA. Aperture blockage raises the average sidelobe level and is a major source of wide-angle scatter in large-aperture antenna systems. Forward feed spillover in Cassegrain geometries partially couples to a warm earth and generally gives rise to a significant sidelobe contribution along the geostationary arc at an angle off the beam axis that corresponds to the feed spillover angle past the subreflector. The gain (in dBi) of this sidelobe contribution is the feed system gain at the specified angle if the feed spillover contribution is significantly larger than the sidelobe contribution of the reflector aperture illumination.

Figure 5-62 shows the aperture illuminated areas on the MBTA for beams at the center and edge of the field of view. For the majority of beam positions, most of the feed "spillover" past the circular illumination area is collimated by the reflector and appears in the main beam.



Spillover Characteristics of Corrugated Feed Horn for Baseline MBTA Figure 5-61.

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Figure 5-62. Extended MBTA Aperture Area Decreases Feed Spillover

The calculated antenna temperature characteristics of the offset MBTA at X-band are shown in Figure 5-63 as a function of the local elevation angle. This curve, which is applicable to both the D = 27 ft and D = 48 ft MBTA geometries, includes 0.1-dB feed system losses. Additional losses would add

$$T_{\text{FEED LOSS}}(K) \approx \text{loss (dB)}\left(\frac{7 \text{ K}}{0.1 \text{ dB}}\right)$$
 (5-122)



Figure 5-63. MBTA Antenna Temperature at X-Band

5.15 ABERRATION-CORRECTING SUBREFLECTORS

Aberration-correcting subreflectors²⁰ have been investigated at COMSAT Laboratories as a means of obtaining better aperture illumination efficiencies in large-aperture ($D/\lambda \geq 300$) offset MBTA antennas. The correcting subreflector concept, shown in Figure 5-64, involves the design of a second reflecting surface between the aperture plane of the MBTA and a designated feed position so that the path length from any point in the aperture to the feed position is identical. To realize a reasonably shaped



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subreflector design, it was found necessary to displace the parabolic and spherical foci of the MBTA. Hence, because the corrected MBTA reflector has very poor efficiency when utilized with a focal point feed, all frequency bands (ranges of D_r/λ) that utilize the corrected MBTA configuration must operate in conjunction with a correcting subreflector.

In principle, a correcting subreflector could improve the aperture illumination efficiency associated with the smaller radius of curvature MBTA design (D/R = 0.5) and permit the use of smaller aperture dimension ratios (W/D) for a specified field of view. The correcting subreflector surface is lossless and a simple feed horn is used.

There are several disadvantages associated with the use of an aberration-correcting subreflector. The first is the mechanical complexity associated with the feed/subreflector system. The feed and subreflector must be carefully aligned and must maintain their alignment while both travel on different radii of curvature to scan the beam. For larger aperture X-band antennas, the subreflector diameter would typically be 5-10 ft and the precision subreflector surface required would have to be protected.

Use of the aberration-correcting subreflector results in a considerable increase in the minimum beam spacing along the geosynchronous arc. Figure 5-65 shows that the diameter of the subreflector limits the minimum beam spacing rather than the diameter of the feed horn aperture. Figure 5-66 is a photograph of the correcting subreflector that was designed and tested on a 10-ft scale model torus at COMSAT Laboratories. The aberrationcorrecting torus demonstrated aperture illumination efficiencies of $\eta = 72$ percent for $D/\lambda \leq 430$. The -10-in, correcting subreflector diameter for the 10-ft scale model would correspond to 4 feet for a 48-ft-diameter MBTA.



Figure 5-65. Correcting Subreflector Diameter in Geo-synchronous Plane Limits Minimum Beam Spacing

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ABERRATION-CORRECTING FEEDS

As a second method of offsetting the spherical aberration associated with large-aperture MBTAS, COMSAT Laboratories has developed a unique aberration-correcting feed system concept.²¹ The primary feed illumination phase pattern is designed to compensate for the spherical aberration phase errors^{22,23} of the raflector system. The feed system required to correct for spherical aberration effects has the characteristics shown in Figure 5-67. The amplitude pattern is rotationally symmetric. The phase patterns, which are uniform in the plane of the parabolic Section, have a phase characteristic in orthogonal directions which is the inverse of the phase error introduced by the spherical aberration of the reflector.

A simple 3-element array implementation of an aberration-correcting feed system is shown in Figure 5-68. If the element pattern factors associated with the central and outer elements are respectively $\cos^{n1} (x_1\theta)$ and $\cos^{n2} (x_2\theta)$, the feed array voltage becomes

$$E(\theta, \phi) = \cos^{n1} (x_1 \theta) + 2a \cos^{n2} (x_2 \theta) e^{j\theta} \cos \left(2\pi \frac{d}{\lambda} \sin \theta \sin \phi\right) (5-123)$$

The greatest amount of phase variation in the ϕ = 90° plane is obtained for a given outer element amplitude weight, a, by setting

$$\partial = \pm 90^{\circ}$$
 (5-124)

The phase pattern in the non-arrayed plane is then

$$\psi(\theta,0^{\circ}) = \tan^{-1} \left[\frac{2a \cos^{n^2} (x_2\theta)}{\cos^{n^2} (x_1\theta)} \right]$$
(5-125)



Aberration-Correcting Feed System



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Figure 5-68. 3-Element Aberration-Correcting Feed Array

A uniform phase (independent of θ) requires identical element patterns

$$\cos^{n1}(x_1\theta) = \cos^{n2}(x_2\theta)$$
 (5-126)

The phase pattern in the arrayed plane then becomes

$$\psi(\theta, 90^\circ) = \tan^{-1} \left[2a \cos \left(2\pi \frac{d}{\lambda} \sin \theta \right) \right]$$
 (5-127)

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The amplitude of this phase distribution is determined primarily by a, the relative voltage weight of the two outer array elements; the spatial distribution is determined primarily by d/λ , the feed element diameters. Figure 5-69 shows the amplitude and phase patterns of a 3-element array. There is generally a tradeoff between the desired amplitude and phase patterns. In terms of transmission, the outer feet elements can be assumed to create "mini-beams" in the geosynchronous are plane which are phased to narrow the beam provided by the central feed element.

Figure 5-70 shows 5- and 7-element array feeds that provide additional degrees of freedom in realizing aberrationcorrecting feed arrays. The corrected and uncorrected principal plane patterns of a symmetrical MBTA geometry $(D/\lambda = 1000, D/R$ = 0.5) are shown in Figure 5-71. A 5-element array feed improves the directivity by 0.8 dB, and the overall aperture illumination efficiency, n, increases from 60 to 72 percent. The corrected and uncorrected patterns in the geosynchronous plane for an offset MBTA ($D/\lambda = 820$, D/R = 0.4, and 10-percent offset) are compared in Figure 5-72. The directivity improves by 1.3 dB with a 4-element aberration-correcting feed.

Further work is necessary to fully evaluate the capabilities of aberration-correcting feed systems in the MBTA. The improvement in beam directivity must be weighed against increased feed system complexity and losses. One major advantage of the correcting feed system is that it is used with MBTA geometries designed for focal point feeds. Hence, lower frequency bands can utilize a single focal point feed, while higher frequency bands associated with increased spherical aberration can utilize an aberration-correcting feed array. Of course, the minimum beam spacing increases with the effective diameter of the aberrationcorrecting feed system.





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Symmetrical MBTA Patterns (D/R = 0.4, D/A = 1000) with 5-Element Aberration-Correcting Feed Figure 5-71.

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Figure 5-72. Offset MBTA Patterns (D/R = 0.4, D/λ = 820) with 4-Element Aberration-Correcting Feed

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6. MECHANICAL AND STRUCTURAL CHARACTERISTICS OF THE UNCORRECTED FRONT-FED MBTA

6.1 WORLDWIDE DEPLOYMENT CONSIDERATIONS

The decision to restrict detailed mechanical and structural analysis to the case of 54-dB gain at 7.25 GHz resulted in the selection of the 27-ft aperture as the basic MBTA to be considered. Fixing electrical performance parameters such as $\Phi_{0,2}$ FOV, D/R, F/R, and D/ λ yields an overall mechanical description of the reflector as summarized in the specifications table. The projected aperture dimensions, W x D, are 60 x 27 ft (18 x 8 m), with the generating parabola vertex offset from the bettom edge of the reflector by 3 ft (0.9 m). The aperture width/diameter (W/D) parameter is related to the electrical parameters FOV and D/R as follows:

$$\frac{W}{D} = \left[\frac{\sin (FOV)}{D/R} + 1\right] \simeq \left[\frac{FOV_{RAD}}{D/R} + 1\right]$$
(6-1)

The amount of offset, d, of the bottom edge of the parabola from the feed center is based on mechanical criteria of feed rail support and expected building roof dimensions as well as the amount of parabolic plane beam scan required. This distance enables the construction of an enclosed feed structure without aperture area blockage.

The use of one reflector geometry for worldwide deployment by DSCS was possible once a single angle of generation,

 $\Phi_0 = 93.5^{\circ}$

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(6-2)

was found to satisfy electrical performance criteria at all locations. The range of latitudes and differential longitudes to which the torus geometry is applicable varies from 0° to 75°, corresponding to locations with elevation angles greater than 5°.

Mechanical description of the single reflector/backup structure begins with the generating parabola definition,

$$x^{\mu} = \frac{z^{\mu}}{4F}$$

where the focal length, F, is defined on the basis of parameters D, D/R, and F/R. Figure 6-1 shows the rotation of the generating parabola into the local coordinates system x,y,z according to the transformation

$$\begin{bmatrix} x \\ y \\ z \end{bmatrix} = \begin{bmatrix} \cos \alpha & 0 & \sin \alpha \\ 0 & 1 & 0 \\ -\sin \alpha & 0 & \cos \alpha \end{bmatrix} \begin{bmatrix} x^* \\ y^* \\ z^* \end{bmatrix}$$
(6-3)

where $\alpha = \phi_0 - 90^\circ$.

Figure 6-2 shows the derivation of the angle of circular rotation:

$$\beta = FOV^{\circ} + 2 \sin^{-1} \left[\frac{D}{2R_{MID}} \right]$$
 (6-4)

where $R_{\rm MID}$ is the radius of curvature at reflector aperture height d + D/2. These two rotations define the parabolic torus surface in the local coordinate system. If a common backup structure is defined in the x,y,z system, as shown in Figure 6-3, it can be rotated with the reflector surface about angle β to form a universal structure with the same electrical performance regardless of location. The support structure becomes the means of translating the torus into its global coordinates.





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The relationship between the antenna local coordinates and the position-dependent global coordinates is defined via three angles: the surface generation angle, α , the elevation angle in the aperture plane, ξ , and the torus azimuth angle in the aperture plane, Ω . Angles ξ and Ω , which are functions of latitude, differential longitude from the earth station to the subsatellite position, and the ratios of earth radius to satellite orbit distance, are defined as²⁴

$$\xi = \tan^{-1} \left[\frac{\cos \phi \, \cos \lambda - m}{\sin \psi} \right] \tag{6-5}$$

$$\Omega = \tan^{-1} \left[\frac{(\sin^2 \psi - \cos^2 \phi)^{\frac{1}{2}}}{\cos \phi} \frac{m - \cos \psi}{(1 + m^2 - 2m \cos \psi)^{\frac{1}{2}}} \right] (6-6)$$

where

m = earth radius/satcllite + earth radius

 ϕ = ground station latitude

 λ = longitudinal separation of ground station from the subsatellite position

 $\psi = \cos^{-1} \left[\cos \phi \cos \lambda\right]$

The mounting coordinates are found by translating the local coordinates through the three angles, as shown in Figure 6-4. The transformation relationship between the $x_i y_i \pi$ and global $x_i y_i z$ systems is

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Figure 6-4. Coordinate System Rotation Angles

For the analysis five sites, listed in Table 6-1, have been chosen to represent the diversity resulting from worldwide deployment of the MBTA. These sites, which represent the potential pread of the differential longitude and latitude of existing DCA antennas, are chosen relative to a central satellite location at 333°00'00"E longitude. The locations of COMSAT Labs (Fort Dietrick) and Sweden represent the majority of stations Iceland represents the case of extreme latitude, but 101 ıde. the ... cenna mounting does not change radically from the previous case.

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Site	Longitude	Latitude	Differential Longitude			
Mt. Margret	37°E	2°5	64°			
Sweden	13°E	EO°N	40°			
Iceland	340°E	66°N	7°			
Ascension Island	346°E	7°5	13°			
COMSAT Laboratories	282.7°E	39.2°N	-50.3°			

Table 6-1. Representative Sites for Worldwide MBTA Deployment

Mt. Margret and Ascension Island represent the two extreme siting locations. Only two DCA antenna sites appear to fall in the Ascension Island category of nearly horizontal aperture plane with the station at the subsatellite point. This case should not present any special mechanical problems, since its horizontal attitude precludes severe wind loading effects. The Mt. Margret location represents those earth stations at extreme differential longitude (>60°) and low latitude (<20°). Several DCA earth stations appear to fall in this category. This type of antenna attitude experiences the most severe environmental effects. If the same type of support structure is used for all antennas, it will provide the least stiffness for these locations due to the reflector's extreme height.

6.2 MECHANICAL CONSIDERATIONS

The electrical performance requirements are satisfied by a 27-ft reflector with D/R = 0.4. However, the mechanical problem is to maintain the stringent RF gain requirements, especially at higher frequencies. The relationship

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$$G_L = 10 \log_{10} \exp\left[-\frac{4\pi\varepsilon}{\lambda} \cos\left(\theta_{osf}\right)\right]^2$$
 (6-3)

defines the correspondence between gain degradation of the antenna (G_L) and the normal surface root-mean square (rms) deviation (ϵ), where λ is the beam wavelength, and θ_{OSS} is the feed pointing angle.

The basic specifications require the design of one structure whose surface deformation is small enough under normal conditions to realize 54-dB gain at 7.25 GHz. A second iteration of the same structure was performed to further reduce surface errors to meet the more stringent requirements at 20 and 30 GHz. Figure 6-5 plots the curves of gain loss vs surface deviation in inches for the RF bands under consideration. The steep slope of the curves at higher frequencies emphasizes the performance limitations associated with surface tolerances above the 11/14-GHz bands. More gain loss must be allowed at these frequencies under the same environmental conditions. If the gain loss must be held to 0.5 dB under operational conditions at 20/30 GHz, a radome protective structure such as that shown in Figure 6-6 may be necessary.

For the baseline antenna, the maximum rms error considered was 0.040 in. (1 mm), allowing a maximum gain degradation of 0.5 dB at 8.4 GHz. The degraded performance specification was set at 0.060-in. (1.5-mm) deformation for 1-dB allowable gain loss in the 7/8-GHz band. The effect of restricting surface deformation to 0.020 in. (0.5 mm) was investigated for higher frequency antenna performance. In this case, the gain loss is restricted to 0.75 dB at 20 GHz and 1.3 dB at 30 GHz. Design iterations were performed to identify the required structural characteristics for achieving 0.040- and 0.020-in. surface tolerances.

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Figure 6-5. Gain Loss of MBTA vs rms Surface Tolerance, ϵ

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Figure 6-6. MBTA with Radome Environmental Protection

The feed transport mechanism considered for the study is based on a design that has been built and tested at COMSAT Labs.²⁵ Although the transport shown in Figures 6-7 and 6-8 utilizes a front rail support upon the wall of the building, a bottom rail support may be used so that the transport will have an independent support and foundation.

The narrow width of the transport allows two adjacent feeds to be separated by approximately 2°. Additionally, the universality of the transport design permits it to operate at any azimuth angle in the aperture plane. The self-contained drive and support features of this transport allow any feed to be mounted with a wide variation in allowable center of gravity and feed weight.

The two orthogonal drives are capable of tracking both spacecraft diurnal motions and spacecraft station variations using an open-loop control system driven by a minicomputer.





Figure 6-8. Orthogonal View of Feed Transport Mechanism Support

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6.3 STRUCTURAL DESIGN CONSIDERATIONS

The most difficult structural design problem is to obtain a single antenna structure package that is suitable for all potential sites and environmental criteria. Only minor modifications in the antenna support and feed tower structures can be made to suit the individual station requirement.



Figure 6-9. Reflector Geometry

As defined by the RF transmission data (Figure 6-9), the reflector geometry is symmetric about the axis of revolution. Across the parabolic arc the curvature of each section is unique. Thus, the cost of fabricating the individual molds or mandrels

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can be reduced by minimizing the number of parabolic panels. However, other considerations including handling, storage, and shipping become important, especially as the aperture diameter size increases. Figure 6-10 shows the configuration that is considered optimum based on a tradeoff study. For a reflector in the 27-ftaperture-diameter range, a configuration of four parabolic and eight circular sections appears to be advantageous in terms of weight and complexity.



REFLECTOR FACE NEY

Figure 6-10. 27-ft MBTA Reflector Panel Configuration

The backup structure for this panel configuration requires a support at each panel corner, adequate stiffness, modularity. reasonable weight, simply erectable connections, and

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universal applicability. Figure 6-3 shows the primary vertical members. A triangular spine truss is rotated about the axis of revolution, and a vertical truss is built around the spine at each circular panel section. The vertical members are stabilized by secondary horizontal trusses also following the curvature of the axis of revolution. Additional diagonal bracing is added during structural analysis to obtain the required structural stiffness and mechanical performance. Figure 6-11, which shows a typical backup truss, indicates the location of diagonal members and vertical and horizontal trusses. The reflector surface would be tied into the backup truss through adjustable support mechanisms to enable the maintenance of proper panel alignment and contour and thermal stress relief between the aluminum panels and steel members.

A 3-point pickup support enables perfect alignment of the elevation and tilt angles of the reflector during erection. However, for a structure of 60 x 27 ft or more, the stiffness of only three supports would be inadequate to maintain performance even at lower frequencies. Consequently, a minimum of four support points has been adopted. The configuration shown in Figure 6-12 has the required stiffness for the 27-ft reflector at most locations under all specified conditions. For earth stations for which a more extreme positioning or tighter rms tolerance is required, a support of six or more points might be necessary (Figure 6-13).

The feed transport building is assumed to be a preengineered environmental enclosure for a cost-effective structure. To encure that environmental effects do not result in beam deformation, the feed mechanism support is assumed to be independent of the enclosure's foundation. The minimum building size of 12 ft on a side accommodates other mechanical and electrical equipment and provides work room around the transport mechanism.



Detail of Backup Truss Members Figure 6-11.

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APPLIED LOADS ANALYSIS

To design a universally applicable torus antenna, the basic system specifications have been used to define the required loading conditions for all numbers and the necessary RF performance of the final structure under those conditions. The basic forces applied to the MBTA structural model to test its performance are wind, gravity, and temperature variations. Of these three, wind loading is by far the most severe design condition.

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G.4.1 GRAVITY

The deflection of the structure under its own weight is calculated alone and in combination with the other forces. Since gravity is a static load, its effects can be offset by applying a corrective deflection at each of the panel support points during erection.

6.4.2 WIND

The operational, degraded operational, and survival wind loads are defined in the specifications as 45, 60, and 125 mph, respectively. Wind forces are applied to the structure by calculating the wind pressure on the reflector panels according to the relationship²⁶

$P = qC_D V^2$

where

V = wind velocity in mph Cp = discharge coefficient = 1.4

q = dynamic air pressure = 0.00256

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nultiple Beam Torus Anconna Scudy The net force applied to each joint of the backup structure is the wind pressure times the projected panel surface area in the direction of the load. Soth front and side wind forces are calculated to determine the worst-case conditions for design. The global X and X axes are used to define front and side wind directions. Figure 6-14 demonstrates the variation in projeuted wind surface area with change in station location.



Figure 6-14. Normalized Projected Area [A/(W × D)]

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6.4.3 TEMPERATURE

Structural deflections due to a 10°F (5.5°C) differential temperature between the front surface (reflector joints) and the backup and support structures are calculated. This loading condition represents the case in which solar reflection warms up the exposed reflector surface faster than the sheltered structural members, for example, in the early morning.

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6.5 ALLOWABLE DEFORMATION AND TILT ERROR BUDGET

6.5.1 SURFACE rms

Manufacturing tolerances, rigging adjustments, and deflections due to gravity, wind, and thermal loads are sources of surface deformation. For a first design iteration the total allowable rms error budget, $\varepsilon_{\rm T}$, is split equally among the three separate categories, manufacturing ($\varepsilon_{\rm m}$) erection ($\varepsilon_{\rm r}$), and environment ($\varepsilon_{\rm e}$), since their effects are incorrelated²⁷:

$$\epsilon_{\rm T} = \sum_{i=1}^{n} [\epsilon_i^2]^{12} = [\epsilon_{\rm m}^2 + \epsilon_{\rm r}^2 + \epsilon_{\rm s}^2]^{1/2}$$
 (6-10)

The total environmental rms error is the sum of the deflections of the panel surface (ε_p) and the backup/support structures (ε_s) due to wind, thermal, and gravity forces:

 $\varepsilon_{\mathbf{e}} = \left[\varepsilon_{p}^{2} + \varepsilon_{s}^{2}\right]^{\frac{1}{2}} \tag{6-11}$

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Manufacturing and rigging rms errors are considered as a total for the whole system.

The basic MBTA required gain of 54 dB at 7.25 GHz calls for a minimum operational rms surface tolerance of 0.040 in. (1 mm), including 0.023-in. (0.58-mm) deformation due to each of the manufacturing, erection, and environmental effects. If these effects are kept equal, the deflection due to wind, temperature, and gravity is limited to 0.016 in. (0.41 mm) each for the panels and support structure. Ideally the deflection of the structure under its own weight is corrected during erection, and the distortions due to differential temperature are relatively small. Consequently, the majority of the environmental errors can be budgeted to the wind load deformations.

6.5.2 POINTING ERROR

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The possible sources of pointing error are wind, gravity, and thermal deflections of the support structure; alignwent errors during erection of the antenna; and displacements of the feed. Deflection of the feed structure itself can be eliminated by separating the foundation and supports of the feed mechanism and the feed tower. Thus, the feed travel is not subjected to displacement due to wind loads on the building walls or thermal distortions in its controlled environment. Adjustments of the feed can be used to compensate for the lateral displacement of the reflector structure and reduce the pointing error. Hence, displacements due to overall MBTA pointing error are subtracted from the total displacement at each point to obtain the uncorrected rms surface error.

G.S STRUCTURAL MODEL

The RF transmission data define the generating parabolic toroidal/surface²⁸:

 $z^4 = 8Fz^2 - 16F^2(x^2 + y^2) + 16(FR)^2 = 0$ (6-12)

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where x, y, and z are calculated via transformation equation (6-3). The four basic parts of the torus antenna are the reflector surface panels, the backup truss, the support structure, and the concrete foundation. Since the backup, support, and foundation are dependent on the panel size, and number and type of corner supports, design iterations were first performed on a typical reflector surface panel to optimize its parameters.

6.6.1 PANELS

Panel optimization involved finding a practical design of minimum cost and weight. The factors influencing the design were material type, fabrication, assembly techniques, transportability, and erection ease. It was decided to limit the design to established fabrication techniques, easily available materials, and common overall size and weight. The maximum panel dimension was chosen as 9 ft to accommodate shipping size limitations. Aluminum was used as the basic surface material due to its good strength-to-weight ratio, availability, good RF characteristics, relatively low cost, and the large number of fabrication houses familiar with its use in curved panels. For ease of erection it was decided to limit backup structure connections to simple supports at each corner point.

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For large panels, the advantages in terms of cost were as follows:

- a. few manufacturing mandrels,
- b. less joints for simpler exection procedures,
- c. greater alignment control, and
- d. a simpler backup structure.

For smaller panels the advantages were as follows:

- a. light weight for ease of shipping and handling,
- b. greater stiffness for each panel,
- c. ease of manufacture, and
- d. lower cost per unit area.

In addition, the following panel material configuration tradeoffs were considered:

- a. solid aluminum plate,
- b. this aluminum plate backed with corrugated aluminum sheet,
- c. thin aluminum plate with aluminum stiffeners, or
- d. aluminum honeycomb with aluminum face skins.

To determine the optimum plate size and configuration, the maximum rms deviation is defined as

$$c_{\rm rms}^2 = \frac{\delta_{\rm max}^2}{3} \tag{6-13}$$

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where δ_{max} is the maximum allowable panel deflection. From the error budget, δ_{max} is 0.014 in. (0.089 cm) and 0.028 in. (0.176 cm), respectively, for 20- and 40-mil overall rms toler-ances in 45-mph winds.

$$\delta_{\max} = \alpha \frac{qa^4}{D} \tag{6-14}$$

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where

 $\alpha = \text{function of edge stiffness} = 0.0249$ $q = \text{uniform wind load} = 0.050 \text{ lb/in}^2 (0.034 \text{ N/cm}^2)$ a = side dimension $D = \text{plate stiffness} = \text{Eh}^3/[12(1 - v^2)]$ $E = 10^7 \text{ psi } (7 \times 10^6 \text{ N/cm}^2), \text{ the aluminum modulus}$ of elasticity v = Poisson's ratio = 0.3 h = plate equivalent thickness

The resultant equivalent plate thickness required for various rms surface tolerances is shown in Figure 6-15. This figure indicates that the minimum total weight is 22.5 psf (1089 N/ cm²) for a solid aluminum 8-ft square plate configuration vs 8.9 psf (427 N/m²) for a 4-ft plate. The equivalent plate thickiess for corrugated honeycomb or beam-stiffened thin plates is

$$h_{equiv} = \sqrt[3]{121} \qquad (s-15)$$

where I is the section area moment of inertia per unit length.



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Figure 6-15. Equivalent Plate Thickness

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Figure 6-15 indicates the critical relationship of panel size to surface tolerance. Since the 60-mph curve dominates in both cases, the recommended maximum panel sizes appear to be 8 and 6 ft for the 40- and 20-mil cases, respectively. Some enamples of equivalent stiffened plates are shown in Figure 6-16. For a typical 8-ft square plate, the section moment of inertia required to meet the 60-mil surface tolerance criteria at 60 mph would be 0.42 in³/in. (2.7 cm³/cm).

Regardless of configuration, the thinnest aluminum face sheet used was 0.060 in. (0.152 cm) to protect the reflector surface from permanent deformation due to the impact of hailstones or other moderate size particles.^{27,30} Based on a maximum panel dimension of 9 ft (2.7 m), several reflector configurations were analyzed (Figure 6-17). To reduce wind deflections on the struc-

the four corner panels were shaped to eliminate unnecessary "ce area. The configuration of three parabolic panel sections would require irregularly shaped corner panels to accomplish the area reduction without gain loss. Simple triangular corner panels can be used with four parabolic panel sections to minimize area reduction.

6.6.2 BACKUP STRUCTURE

Based on the results of the panel optimization, a stiff, lightweight, universal support was needed for the reflector. To add commonality to both the backup structure and the reflector, the main structural frame is a basic vertical truss structure tied to the panels at each corner point. The generating truss is rotated about the axis of revolution of the reflector. Additional stiffness is obtained by tying each vertical frame together via horizontal trusses and diagonal bracing. Given the latitude and

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Figure 6-16. Reflector Panel Cross Section

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Figure 6-17. Panel Configurations

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longitude at the desired earth station location, the backup structure and reflector panels are then rotated into the global coordinate system via transformation equation (6-7). Some typical configurations considered for the generating vertical trues are shown in Figure 5-18.

After panel analysis design iterations, it was decided to use a 4 x 8 panel reflector surface as the baseline configuration. The panel layout shown in Figure 6-19 was chosen for design iterations. The nine vertical trusses required for this configuration are supported by the main spine truss generated as a curve about the axis of rotation of the reflector.

All members in this analysis are A36 structural steel in commonly available sizes. Ideally the reflector surface panels are attached to the truss at each corner by rods with adjustment mechanisms to make alignment corrections during erection.

A 4-point attachment to the support structure was used for the initial design iterations. A detailed view of the backup structure reduced from a NASTRAN plot for the 27-ft MBTA is shown in Figure 6-20.

6.5.3 SUPPORT POINTS

The type of support memoers is determined by the required stiffness of the torus structure in its operational position. The structural stiffness in turn is a function of the number and spacing of pickup and foundation points, the unbraced length of the steel members, and their relative configuration. Thus, each location requires a unique support structure to accommodate its antenna positioning.

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Figure 6-18. Vertical Truss Configurations

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Figure 6-19. Typical Panel Layout

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Figure 6-20. NASTRAN Plot of Backup Structure

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The simple 7-member steel support structure shown in Figure 6-21 was used for design iterations of the basic MBTA antenna. It uses a lower tripod as the main static load carrying member. The dynamic wind load is transmitted through the V and A frames to ground. The V frame can also serve as a pivot mechanism for correcting the tilt of the antenna during erection. This particular support system is not a self-standing structure; the backup structure member assembly must be included to achieve overall stability.³⁴

Figure t-11 shows a stable and less flexible support structure. This configuration might be necessary at sites where the most severe wind load overturning moments occur, or where, because of the extreme length of the V and A frame members and the required antenna size or extreme site location, the 6-member design is unconservative.

Figure 6-22 shows the stiffness requirements of the same reflector translated to different locations. The projected area times maximum reflector height is normalized to its surface area times the aperture height to give a measure of the relative wind loading deformation problem. It can be seen that the dynamic deflections at the Mt. Margret location are potentially six times as severe as those at the Ascension Island location.

6.7 STRUCTURAL LAYOUT

The MBTA-11 program, developed at COMSAT Labs, establishes the precise geometrical coordinates of antenna panels, backup, support structures, and feeds based on optimum RF parameters and site location. The main part of the program lays out the panel and panel support geometry, front and side wind loads,



Plane Phase Errors

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(minimum weighted phase error) is expected for $0.48 \leq F/R \leq 0.485$. In Figure 5-26, which shows the calculated gain of an offset MBTA with a specified feed amplitude taper, the middle curve (D/R = 0.4) indicates a maximum gain at F/R = 0.483. The generating axis angle, Φ_0 , is slightly different for the antenna geometries ($\Phi_0 = 90 + 93.5^\circ$) compared in these two figures. The conclusion, which will also be demonstrated later, is that small changes in Φ_0 do not markedly affect the aperture plane phase error distribution.

Figure 5-27 shows the center of aperture plane phase errors when the offset distance, d, is increased to 6 ft (d/D = 22 percent). A comparison of Figures 5-25 and 5-27 indicates that the F/R optimization is quite sensitive to the offset distance. Figure 5-28 shows the center of aperture plane phase errors for the D/R = 0.3 geometry. Comparison with Figure 5-25 again demonstrates that the feed positioning (F/R) can be optimized on the basis of a relatively simple aperture phase error expression.

The full aperture plane phase errors for the baseline MBTA configuration are shown in Figure 5-29. The phase error distribution is symmetrical in y, but the offset configuration gives rise to an asymmetrical distribution in x (except at the center of the aperture, since the feed is at the focus of the parabolic section). The effective radius of the curvature is changing as a function of x [equation (5-69)] over the aperture. The path lengths to positions on the top portion of the aperture are shorter than those to the bottom portion of the aperture. Hence, the parabolic plane pattern tends to be scanned somewhat in the (-6) direction.

The aperture plane phase errors can be directly scaled by D/λ . As the frequency increases the edge of aperture phase errors increase in magnitude until voltage contributions from the edge of the aperture actually cause a decrease in peak gain.

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Figure 5-26. Offset (11%) MBTA Aperture Illumination Gain vs (F/R)



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Figure 5-28, Offset (11%) MBTA (D/R = 0.3) Aperture Plane Phase Errors

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Figure 5-29. Offset (11%) MBTA (D/R = 0.4) Aperture Plane Phase Errors with Optimum Focusing

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Maximum gain is then achieved by illuminating only an inner portion of the physical aperture, D. Figure 5-30 shows the calculated gain of the baseline offset MBTA geometry at 30 GHz as a function of the -10-dB feed beamwidth. Maximum gain occurs when the -10-dB feed illumination angle is $2 \times 13^\circ = 26^\circ$. If the full physical aperture is illuminated with a feed illumination angle of $2 \times 21^\circ = 42^\circ$, the peak gain is reduced by 0.9 dB.



Figure 5-30. Gain vs Feed Illumination Angle at 30 GHz (baseline MBTA)

The full aperture plane phase error distribution for a D/R = 0.5 offset geometry is shown in Figure 5-31. Peak gain occurs when the -10-dB feed illumination angle projects to the

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Figure 5-31. Offset (11%) MBTA (D/R = 0.5) Aperture Plane Phase Errors with Optimum Focusing

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dashed circular aperture shown in the figure. The average edge of aperture phase error on the dashed optimum aperture is $\approx 120^{\circ}$. The peak gain versus the -10-dB beamwidth is plotted in Figure 5-32. If the full aperture is illuminated, the peak gain is reduced by 1.4 dB.



Figure 5-32. Gain vs Feed Illumination Angle at 30 GHz (D/R = 0.5 geometry)

The aperture plane phase error expression for an MBTA with a general ϕ_0 angle is derived by using the geometry shown in

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Figure 5-33. The description of the central path length ray t_0 is identical to the previous results derived for the special case of $v_0 = 90^{\circ}$ [equation (5-66)]. The equation of the rotated parabolic section is

$$v^2 + w^2 - R^2(u) = 0$$
 (5-81)

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$$y^{2} + \left[-\cos \phi_{0} x + \sin \phi_{0} \left(z - \frac{R}{\sin \phi_{0} - y} \right) \right]^{2} = R^{2} (u) \quad (5-82)$$

$$R(u) = w \quad (5-83)$$

(when v = y = 0) is obtained from the equation for the parabolic section:

 $x^2 - 4F(z + F) = 0$ (5-64)

or

 $(\sin \phi_0 u - \cos \phi_0 w)^2 - 4F(\cos \phi_0 u + \sin \phi_0 w \div F) = 0$ (5-85)

as the general equation of the MSTA rotated surface.



Figure 5-33. Geometry for General ¢0 Reflector Surface

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The general aperture plane phase error expression for arbitrary ζ_0 and feed position (x_F, y_F, z_F) relative to the parabolic focus referenced to the phase at $(x_c, 0, 0)$ in the aperture is

$$\psi(\mathbf{x}, \mathbf{y}, 0) = 360^{\circ} \left(\frac{D}{\lambda}\right) \left(\sqrt{\left(\frac{\mathbf{x} - \mathbf{x}_{\mathrm{P}}}{D}\right)^{2} + \left(\frac{\mathbf{y} - \mathbf{y}_{\mathrm{P}}}{D}\right)^{2} + \left(\frac{\mathbf{z} - \mathbf{z}_{\mathrm{F}}}{D}\right)^{2} + \left|\frac{\mathbf{z}}{\mathbf{b}}\right| - \sqrt{\left(\frac{\mathbf{x}_{\mathrm{c}} - \mathbf{x}_{\mathrm{F}}}{D}\right)^{2} + \left[\frac{(\mathbf{x}_{\mathrm{c}}/D)^{2}}{4F/R \times R/D} - \frac{F}{R}\frac{R}{D} - \frac{\mathbf{z}_{\mathrm{F}}}{D}\right]^{2}} - \left[\frac{F}{R}\frac{R}{D} - \frac{(\mathbf{x}_{\mathrm{c}}/D)^{2}}{4F/R \times R/D}\right] \right\}$$
(5-86)

where z is found from the reflector surface equation f(x, y, z) = 0.

5.9 PARABOLIC PLANE SCANNED BEAM FEED POSITIONS AND SCAN GAIN LOSS

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The aperture plane phase error expressions derived in the previous subsection can be utilized to determine to a first order the feed positions $(x_{fi}, 0, z_{fi})$ required to scan the para-

bolic plane pattern. The sum of the phase errors at the top and bottom of the aperture plane in the y = 0 (parabolic) plane is equated to zero:

 $\operatorname{Err}(\mathbf{x}_{f_b}, \mathbf{z}_{f_b}) = \psi(\mathbf{x} = \mathbf{d} + \mathbf{D}, \mathbf{0}, \mathbf{0}) + \psi(\mathbf{x} = \mathbf{d}, \mathbf{0}, \mathbf{0}) = \mathbf{0}$ (5-87)

A family of $(x_{f,g}, z_{f,g})$ feed positions which satisfy this equation is obtained. Each set is associated with an absolute phase error difference across the aperture plane that corresponds to the scanned beam location. If the aperture phase errors at the top and bottom of the aperture are $\Delta \psi$ and $-\Delta \psi$, respectively, the scanned beam position is

$$\theta_{s} = \tan^{-1} \left(\frac{\Delta \psi}{180^{\circ} \times D/\lambda} \right)$$
 (5-88)

Since the expression for $\Delta \psi$ is directly proportional to D/2, the scanned beam location is independent of frequency.

For small scan angles,

 $\Delta \psi \ (dag) = \theta_{s} \ (deg) = \frac{D}{\lambda}$ (5-89)

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Program MBTA-9 calculates the scanned beam feed positions and associated scan angle.

Figure 5-34 shows the locus of scanned beam feed positions calculated by using equation (5-87) and the corresponding parabolic plane scan angle for the baseline MBTA geometry. The calculated scan beam feed positions were then verified using COMSAT'S GAP program. The full aperture integration (GAP) includes the effects of feed amplitude weighting. The peak gain as a function of parabolic plane beam scan is shown in Figure 5-35 for the baseline MBTA. Note that the scan gain loss characteristic is not symmetrical as a result of differential feed amplitude weighting effects.

The space taper amplitude varies differentially with scan. The maximum loss at $\pm 2.5^{\circ}$ is 2 dB at $D/\lambda = 223$.

5.10 SPHERICAL GENERATING CURVE MBTA

For applications which require a considerable amount of scan (or beauwidths of scan) in a plane perpendicular to the geosynchronous arc, the use of a spherical generating curve for the MBTA may prove useful. The reflector system can then be designed to have a constant gain for a specified out-of-plane scan requirement. This constant gain will be lower than the gain achieved with the parabolic generating curve when there is no scan. In addition, it requires the reflector diameter to be increased to provide a full aperture illumination with the maximum scan angles. The geometry of an offset MBTA using a spherical generating section with a generating axis angle, $\phi_0 = 90^\circ$ is shown in Figure 5-36.



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The equation of the spherical cross section in the y = 0 plane is

 $x^{2} + [z - (R - F)]^{2} = R^{2}$ (5-90)

or

 $z = (R - F) - \sqrt{R^2 - x^2}$ (5-91)

The radius of curvature about the rotation axis, \hat{u} , is

$$R(x) = \sqrt{R^2 - x^2}$$
 (5-92)

The general rotated plane curve is described by

$$z = (R - F) - \sqrt{R^2 - x^2 - Y^2}$$
 (5-93)

The path length for a ray from a general feed position (x_F, y_F, z_F) relative to F into the aperture plane (x, y, 0) is

$$\mathfrak{L}(\mathbf{x},\mathbf{y},0) = \sqrt{(\mathbf{x}-\mathbf{x}_{\mathrm{F}})^{2} + (\mathbf{y}-\mathbf{y}_{\mathrm{F}})^{2} + [(\mathbf{R}-\mathbf{F}) - \sqrt{\mathbf{R}^{2}-\mathbf{x}^{2}-\mathbf{y}^{2}} - \mathbf{z}_{\mathrm{F}}]^{2} }$$

$$+ \sqrt{\mathbf{R}^{2}-\mathbf{x}^{2}-\mathbf{y}^{2}} - (\mathbf{R}-\mathbf{F})$$
(5-94)

and the aperture plane phase error expression is

$$\psi(x,y,0) = 360^{\circ} \left(\frac{D}{\lambda}\right) \left[\frac{\ell(x,y,0) - \ell(x_0,0,0)}{D}\right]$$
(5-95)

The aperture plane phase errors in the y = 0 plane, are plotted in Figures 5-37 and 5-38 for two geometries that are similar to those considered for the MBTA baseline configuration.

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Figure 5-37. Aperture Plane Phase Error vs Feed Focusing with Spherical Generating Curve (D/R = 0.4)



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ILLUMINATION GAIN OF FRONT-FED META

The illumination gain of the front-fed offset reflector MBTA, excluding feed system or reflector rms surface tolerance losses, is summarized in Figure 5-39. The gain for a 10-percent offset (d/D = 0.1) and a 93.5° generating axis angle is shown as a function of D/λ for fixed D/R values. Gain increases as the radius of curvature increases. Because of edge-of-aperture phase errors, the tradeoff between peak gain and feed illumination taper is slower for the MBTA than for a conventional parabola. The aperture illumination gain versus feed edge taper is shown in Figure 5-40 for the baseline MBTA geometry. A feed edge taper of -15 dB virtually eliminates feed spillover past the reflector with little impact on peak gain.

The aperture illumination gain versus errors in the feed offset angle, θ_{osf} , is shown in Figure 5-41 for the baseline antenna. Variation of θ_{osf} produced no changes in the beam pointing direction. A ±2° variation about the calculated θ_{osf} angle is required before a decrease in gain is noted.

The illumination gain of the baseline 27-ft-diameter MBTA as a function of frequency from 3.7 to 31 GHz is shown in Figure 5-42. An ll-percent offset is utilized to ensure that the aperture plane is unblocked by the feed (or feed house) at the extreme parabolic plane scan position. The horn diameter must be used in conjunction with Figure 5-34 to determine the minimum offset distance. In addition, an allowance for the roof of the





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room housing the feed/rail structure must be included. The D/R = 0.4 geometry provides an optimum 54-dB X-band gain solution for a 20°-40° field of view. [The solution is optimum in the sense of minimizing the overall reflector area and ratio of reflector aperture dimensions (W/D) and ultimately cost.]

The relative projected aperture area of the MBTA is

area = WD (5-96)

if the corner panels are not rounded. Since

$$FOV = \left(\frac{\pi}{180^{\circ}}\right) \left(\frac{D}{R}\right) \left(\frac{W}{D} - 1\right)$$
 (5-97)

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$$\frac{\text{area}}{D^2} = \frac{(\pi/180^\circ)}{(D/R)} \text{ Fov } + 1 \tag{5-90}$$

The projected aperture area¹⁵ of the MBTA as a function of D/R for fixed field of view requirements is shown in Figure 5-43. Contours of equal projected aperture areas can be placed on the illumination gain curves for a fixed field of view requirement, as shown in Figure 5-44. The relationship between D/ λ and D/R, given a fixed area and field of view, is

 $\frac{D}{\lambda} = \sqrt{\frac{(area/\lambda^2)}{\left[(\pi/180^\circ)/(D/R) \right] \text{ Fov}_0 + 1 \right]}}$

(5-99)

These curves are quite helpful in arriving at a first-order optimum NDTA solution. Given a specified gain and field of view at a deskyp frequency, the contours of equal projected aperture area identify the optimum D/R geometry. <u>ن</u>ة

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Figure 5-43. Projected Aperture Area of MBTA

5.12 OFFSET MBTA FIELD OF VIEW AND SCANNED FEED PARAMETERS

The relationship between the MBTA field of view and the ratio of aperture plane dimensions for the offset geometry is

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$$FOV = 2\left[\sin^{-1}\left(\frac{W}{2D} \frac{D}{R} \frac{R}{R_c}\right) - \sin^{-1}\left(\frac{D}{2R} \frac{R}{R_c}\right)\right] \qquad (5-100)$$

FOV
$$\approx \left(\frac{180^{\circ}}{\pi}\right) \left(\frac{D}{R}\right) \left(\frac{W}{D} - 1\right) \left(\frac{R}{R_c}\right)$$
 (5-101)

where the ratio of the radius at the center of the aperture plane, R_c , to the radius, R, shown in Figure 5-45 is

$$\frac{R_c}{R} = 1 + \cos\left(\frac{D}{R}\right)\left(\frac{x_c}{D}\right) - \sin\left(\frac{D}{R}\right)\left(\frac{x_c}{D}\right)^2 \qquad (5-102)$$

The field of view versus W/D for the 10-percent offset geometry is shown in Figure 5-46. Comparison of the field of view in this figure with that for a symmetrical MBTA (Figure 5-5) indicates that the shorter radius of curvature at the center of the aperture for an offset geometry increases the field of view for a fixed W/D ratio. Frogram MBTA-2 calculates the field of view versus reflector parameters.

The locus of feed phase center positions as a function of spherical scan is derived from the geometry in Figure 5-47. The feed arc is defined in the v-w plane as the feed revolves around the rotation axis, \hat{u} . The scanned beam locus does not lie in the v-w plane, but the maximum angular deviation out of this plane is $2(\phi_0 - 90^\circ)$ for a full ±180° field of view. The beam scan angle, θ_s , is assumed to be the beam angle projected into the w-v plane. The coordinates of the feed phase center as a function of the beam scan angle are then



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Figure 5-46. 10-Percent Offset MBTA Field of View vs (W/D)

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$$w_f = -(R - F \sin \phi_0) \cos \theta_s \qquad (5-103)$$

$$\mathbf{v}_{f} = \pm (\mathbf{R} - \mathbf{F} \sin \phi_{0}) \sin \theta_{s} \qquad (5-104)$$

Using the coordinate transformation in equation (5-45) and translating to an (x,y,z) system with origin at the focus yields

$$x_{\rm F} = (R - F \sin \phi_0) \cos \phi_0 (\cos \theta_{\rm s} - 1) \qquad (5-105)$$

$$y_F = \pm (R - F \sin \phi_0) \sin \theta_s \qquad (5-106)$$

$$z_{\rm F} = \frac{({\rm R} - {\rm F} \sin \phi_0)}{\sin \phi_0} \left[1 - \cos^2 \phi_0 - \sin^2 \phi_0 \cos \theta_{\rm s} \right] (5-107)$$

When normalized to the diameter, D, the feed phase center locations as a function of the spherical scan, θ_s , are

$$\kappa_{\mathbf{F}} = D\left(\frac{R}{D}\right)\left(1 - \frac{F}{R}\sin\phi_0\right)\cos\phi_0(\cos\phi_s - 1) \qquad (5-108)$$

$$Y_{F} = \pm D\left(\frac{R}{D}\right) \left(1 - \frac{F}{R} \sin \phi_{0}\right) \sin \phi_{s} \qquad (5-109)$$

$$F = D\left(\frac{R}{D}\right)\left(1 - \frac{F}{R}\sin\phi_0\right)\left[\frac{1 - \cos^2\phi_0 - \sin^2\phi_0\cos\theta_s}{\sin\phi_0}\right] \quad (5-110)$$

relative to an origin at the parabolic focus (0,0,0).

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Figure 5-47. Scanned Beam Feed Position Geometry

The length of the projected feed arc for the offset META is

 $\ell = 2\Delta v_f = 2(R - F \sin \phi_0) \sin \theta_s$ (5-111)

$$a = 2\left(\frac{D}{D/R}\right)\left(1 - \frac{F}{R}\sin\phi_0\right)\sin\phi_s \qquad (5-112)$$

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The direction consines defining the feed pointing axis and orientation as functions of scan are also required. The feed pointing axis, z_p , is shown in Figure 5-45. The projection of the z_p axis onto the v-w plane yields

 $u = \sin \left[\theta_{osf} + (\phi_0 - 90^\circ) \right]$ (5-113)

 $v = \pm \sin \theta_{s} \cos [\theta_{osf} + (\phi_{0} - 90^{\circ})]$ (5-114)

 $w = -\cos \theta_{B} \cos [\theta_{osf} + (\Phi_{0} - 90^{\circ})]$ (5-115)

The direction cosines for the feed pointing in the (x,y,z) coordinates with the origin at the parabolic focus are

$$\alpha_{\mathbf{X}} = \sin \theta_{\text{osf}} (\sin^2 \phi_0 + \cos^2 \phi_0 \cos \theta_s) + \cos \theta_{\text{osf}} \sin \phi_0 \cos \phi_0 (\cos \theta_s - 1)$$
(5-116)

$$\alpha_y = -\sin \theta_s (\cos \theta_{osf} \sin \phi_0 + \sin \theta_{osf} \cos \phi_0)$$
 (5-117)

$$x_z = \sin \theta_{osf} \sin \phi_0 \cos \phi_0 (1 - \cos \theta_s)$$

- \cos \theta_{osf} (\cos^2 \phi_0 + \sin^2 \phi_0 \cos \theta_s) (5-118)

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$$\alpha_{x}^{2} + \alpha_{y}^{2} + \alpha_{z}^{2} = 1$$
 (5-119)

Program MBTA-10 calculates the feed phase center position relative to the initial focus given the desired scan angle. It also furnishes the direction cosines for the feed pointing. Multiple Beam Torus Antenna Study

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5.13 PATTERNS AND POLARIZATION

The principal plane linearly polarized patterns for the baseline 27-ft-diameter MBTA are shown in Figures 5-48 and 5-49. In the geosynchronous plane ($\phi = 90^\circ$), the pattern is symmetrical in θ , first sidelobe levels are below 30 dB, and the maximum cross-polarization lobe for a corrugated feed horn is 33 dB. The half-power beamwidth is 0.36°. In the plane of the offset parabolic section ($\phi = 0^\circ$), the pattern is slightly asymmetrical due to asymmetrical amplitude and phase aperture distributions. A small amount of beam scan is noted when the feed is at the parabolic focus, and the half-power beamwidth is 0.34°. These patterns were calculated using a -10.6-dB feed taper over the feed illumination angle of 42.4°. Increasing the feed edge taper to -15 dB virtually eliminates feed spillover energy past the reflector with only a 0.2-dB gain loss. A 3λ circular aperture conical horn provides an identical pattern in the $\phi = 90^{\circ}$ plane and a slightly narrower pattern in the $\phi = 0^{\circ}$ plane. However, the maximum cross-polarization levels increase to 25 dB as a result of unequal E- and E-plane pattern amplitude functions from the conical horn aperture.

The large effective F/D = 1.25 of the baseline MBTA configuration means that circularly polarized beam squint effects are negligible. The circular cross-polarization response is essentially determined by the polarization characteristics of the feed system.^{10,17}

The wide-angle sidelobe characteristics of the baseline MBTA at X-band to $\pm 5^{\circ}$ are shown in Figures 5-50 and 5-51. The sidelobe envelopes are well below the $32 - 25 \log_{10} \theta$ crite-ria.^{18,19} The lack of a Cassegrain subreflector with its feed spillover contributions to the sidelobe envelope and feed or





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subreflector/spar blockage provide the offset MBTA with exceptional wide-angle sidelobe envelopes. The principal plane patterns of the 27-ft-diameter MBTA (D/R = 0.4) geometry in the 4-, 12-, and 30-GHz receive bands are shown in Figures 5-52 through 5-57. The higher frequency band patterns indicate the effects of spherical aberration in the offset reflector. The $\phi = 90^{\circ}$ pattern broadens symmetrically, while the $\phi = 0^{\circ}$ pattern becomes more asymmetrical and the -0 scanning effect is more visible. A corrugated feed horn pattern was used to calculate these results.

The X-band patterns for a 48-ft-diameter MBTA with D/R = 0.3 are shown in Figures 5-58 and 5-59. A corrugated feed horn pattern was utilized for the pattern calculations. The maximum cross-polarization lobe is lower for the D/R = 0.3 geometry, since the reflector surface is flatter. Figure 5-60 shows the D/R = 0.3 offset geometry approximately to scale.

5.14 NOISE TEMPERATURE AND FEED SPILLOVER

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The calculated and measured antenna noise temperatures for the offset front-fed MBTA are remarkably good. The antenna temperature measured on COMSAT Laboratories' 32- x 55-ft MBTA (elevation angle = 21.6°) was 23 K at 3.95 GHz.

Exceptional noise temperature characteristics are a result of the following:

a. a corrugated feed horn with a rotationally symmetric (Gaussian) amplitude pattern which has virtually no sidelobes,

b. the lack of aperture blockage (feed, subreflector, or spars) and forward feed spillover past a subreflector (Cassegrain geometries), and

c. an oversize reflecting aperture relative to the required aperture area, which also reduces reflector spillover.



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Figure 5-56. Baseline MBTA Receive Band Pattern at 20.7 GHz ($\phi = 90^\circ$)

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Figure 5-58. 48-ft-Diameter MBTA (D/R = 0.3) Pattern at 8.15 GHz ($\overline{0}$ = 90.2°)

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Figure 5-60. Offset MBTA D/R = 0.3 Geometry

The corrugated feed horn patterns minimize feed spillover energy past the reflector. In addition, the corrugated horn has exceptionally low backscatter patterns as a result of the highly tapered feed horn amplitude distribution. Electromagnetic fields are zero at the edges of the aperture. Hence, exterior currents, which would contribute to a backscatter pattern, are not induced on the outside of the horn.

The percentage of corrugated feed horn energy beyond a specified amplitude level is

spillover =
$$\frac{\int_{\theta_0}^{180^\circ} \int_{0}^{360^\circ} \mathbb{P}(\theta) \sin \theta \, d\theta \, d\phi}{\int_{0}^{180^\circ} \int_{0}^{360^\circ} \mathbb{P}(\theta) \sin \theta \, d\theta \, d\phi}$$
(5-120)

where θ_0 is one-half the feed illumination angle.

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(5-121)

With a rotationally symmetric feed amplitude pattern, the feed spillover beyond a specified illumination half-angle is



Figure 5-61 shows the spillover characteristics of corrugated feed horns with beamwidths applicable to the offset MBTA geometries. A -10-dB edge taper over the $2\theta_f = 24.4^\circ$ feed illumination angle of the baseline D = 27 ft, D/R = 0.4 geometry gives less than 0.57 dB of spillover. Increasing the edge taper to -15 dB reduces the spillover to 0.18 dB.

The lack of aperture blockage and forward feed spillover past a subreflector results in excellent wide-angle sidelobes for the MBTA. Aperture blockage raises the average sidelobe level and is a major source of wide-angle scatter in large-aperture antenna systems. Forward feed spillover in Cassegrain geometries partially couples to a warm earth and generally gives rise to a significant sidelobe contribution along the geostationary arc at an angle off the beam axis that corresponds to the feed spillover angle past the subreflector. The gain (in dBi) of this sidelobe contribution is the feed system gain at the specified angle if the feed spillover contribution is significantly larger than the sidelobe contribution of the reflector aperture illumination.

Figure 5-62 shows the aperture illuminated areas on the MBTA for beams at the center and edge of the field of view. For the majority of beam positions, most of the feed "spillover" past the circular illumination area is collimated by the reflector and appears in the main beam.



Figure 5-61. Spillover Characteristics of Corrugated Feed Horn for Baseline MBTA





The calculated antenna temperature characteristics of the offset MBTA at X-band are shown in Figure 5-63 as a function of the local elevation angle. This curve, which is applicable to both the D = 27 ft and D = 48 ft MBTA geometries, includes 0.1-dB feed system losses. Additional losses would add

$$T_{\text{FEED LOSS}}(K) \approx \text{loss (dB)}\left(\frac{7 \text{ K}}{0.1 \text{ dB}}\right)$$
 (5-122)

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Figure 5-63. MBTA Antenna Tumperature at X-Band

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5,15 ABERRATION-CORRECTING SUBREFLECTORS

Aberration-correcting subreflectors²⁰ have been investigated at COMSAT Laboratories as a means of obtaining better aperture illumination efficiencies in large-aperture ($D/\lambda \ge 300$) offset MBTA antennas. The correcting subreflector concept, shown in Figure 5-64, involves the design of a second reflecting surface between the aperture plane of the MBTA and a designated feed position so that the path length from any point in the aperture to the feed position is identical. To realize a reasonably shaped



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subreflector design, it was found necessary to displace the parabolic and spherical foct of the META. Hence, because the corrected META reflector has very poor efficiency when utilized with a focal point feed, all frequency bands (ranges of D/λ) that utilize the corrected META configuration must operate in conjunction with a correcting subreflector.

In principle. a correcting subreflector could improve the aperture illumination efficiency associated with the smaller radius of curvature MBTA design (D/R = 0.5) and permit the use of smaller aperture dimension ratios (W/D) for a specified field of view. The correcting subreflector surface is lossless and a simple feed horn is used.

There are several disadvantages associated with the use of an aberration-correcting subreflector. The first is the mechanical complexity associated with the feed/subreflector system. The feed and subreflector must be carefully aligned and must maintain their alignment while both travel on different radii of curvature to scan the beam. For larger aperture X-band antennas, the subreflector diameter would typically be 5-10 ft and the precision subreflector surface required would have to be protected.

Use of the aberration-correcting subreflector results in a considerable increase in the minimum beam spacing along the geosynchronous arc. Figure 5-65 shows that the diameter of the subreflector limits the minimum beam spacing rather than the diameter of the feed horn aperture. Figure 5-66 is a photograph of the correcting subreflector that was designed and tested on a 10-ft scale model torus at COMSAT Laboratories. The aberrationcorrecting torus demonstrated aperture illumination efficiencies of $\eta = 72$ percent for $D/\lambda \leq 430$. The ~10-in. correcting subreflector diameter for the 10-ft scale model would correspond to 4 feet for a 48-ft-diameter MBTA.

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Figure 5-65. Correcting Subreflector Diameter in Geosynchronous Plane Limits Minimum Beam Spacing

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5.16 ABERRATION-CORRECTING FEEDS

As a second method of offsetting the spherical aberration associated with large-aperture MBTAs, COMSAT Laboratories has developed a unique aberration-correcting feed system concept.²¹ The primary feed illumination phase pattern is designed to compensate for the spherical aberration phase errors^{22,23} of the reflector system. The feed system required to correct for spherical aberration effects has the characteristics shown in Figure 5-67. The amplitude pattern is rotationally symmetric. The phase patterns, which are uniform in the plane of the parabolic section, have a phase characteristic in orthogonal directions which is the inverse of the phase error introduced by the spherical aberration of the reflector.

A simple 3-element array implementation of an aberration-correcting feed system is shown in Figure 5-68. If the element pattern factors associated with the central and outer elements are respectively $\cos^{n1}(x_1\theta)$ and $\cos^{n2}(x_2\theta)$, the feed array voltage becomes

$$E(\theta, \phi) = \cos^{n1} (x_1 \theta)$$

+ 2a $\cos^{n^2}(x_2\theta) e^{j\theta} \cos\left(2\pi \frac{d}{\lambda} \sin \theta \sin \phi\right)$ (5-123)

The greatest amount of phase variation in the $\phi = 90^{\circ}$ plane is obtained for a given outer element amplitude weight, a, by setting

$$\partial = \pm 90^{\circ}$$
 (5-124)

The phase pattern in the non-arrayed plane is then

$$\psi(\theta,0^{\circ}) = \tan^{-1} \left[\frac{2a \cos^{n^2} (x_2\theta)}{\cos^{n^1} (x_1\theta)} \right]$$
(5-125)



Aberration-Correcting Feed System



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Figure 5-68. 3-Element Aberration-Correcting Feed Array

A uniform phase (independent of θ) requires identical element patterns

> $\cos^{n1}(x_1\theta) = \cos^{n2}(x_2\theta)$ (5-126)

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The phase pattern in the arrayed plane then becomes

$$\psi(\theta,90^\circ) = \tan^{-1} \left[2a \cos \left(2\pi \frac{d}{\lambda} \sin \theta \right) \right]$$
 (5-127)

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The an λ^* bude of this phase distribution is determined primarily by a, is relative voltage weight of the two outer array elements; the spatial distribution is determined primarily by d/λ , the feed element diameters. Figure 5-69 shows the amplitude and phase patterns of a 3-element array. There is generally a tradeoff between the desired amplitude and phase patterns. In terms of transmission, the outer feed elements can be assumed to create "mini-beams" in the geosynchronous are plane which are phased to narrow the beam provided by the central feed element.

Figure 5-70 shows 5- and 7-element array feeds that provide additional degrees of freedom in realizing aberrationcorrecting feed arrays. The corrected and uncorrected principal plane patterns of a symmetrical MBTA geometry $(D/\lambda = 1300, D/R$ = 0.5) are shown in Figure 5-71. A 5-element array feed improves the directivity by 0.8 dB, and the overall aperture illumination efficiency, n, increases from 60 to 72 percent. The corrected and uncorrected patterns in the geosynchronous plane for an offset MBTA $(D/\lambda = 820, D/R = 0.4, and 10$ -percent offset) are compared in Figure 5-72. The directivity improves by 1.3 dB with a 4-element aberration-correcting feed.

Further work is necessary to fully evaluate the capabilities of aberration-correcting feed systems in the MBTA. The improvement in beam directivity must be weighed against increased feed system complexity and losses. One major advantage of the correcting feed system is that it is used with MBTA geometries designed for focal point feeds. Hence, lower frequency bands can utilize a single focal point feed, while higher frequency bands associated with increased spherical aberration can utilize an aberration-correcting feed array. Of course, the minimum beam spacing increases with the affective diameter of the aberrationcorrecting feed system.



Figure 5-69. Primary Pattern Characteristics of 3-Element Aberration-Correcting Feed


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Symmetrical MBTA Patterns (D/R = 0.4, D/A = 1000) with 5-Element Aberration-Correcting Feed Figure 5-71.

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Offset MBTA Patterns (D/R = 0.4, Figure 5-72. $D/\lambda = 820$ with 4-Element Aberration-Correcting Faed

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6. MECHANICAL AND STRUCTURAL CHARACTERISTICS OF THE UNCORRECTED FRONT-FED MBTA

WORLDWIDE DEPLOYMENT CONSIDERATIONS

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The decision to restrict detailed mechanical and structural analysis to the case of 54-dB gain at 7.25 GHz resulted in the selection of the 27-ft aperture as the basic MBTA to be considered. Fixing electrical performance parameters such as Φ_0 , FOV, D/R, F/R, and D/ λ yields an overall aechanical description of the reflector as summarized in the specifications table. The projected aperture dimensions, W x D, are 60 x 27 ft (19 x 8 m), with the generating parabola vertex offset from the bottom edge of the reflector by 3 ft (0.9 m). The aperture width/diameter (W/D) parameter is related to the electrical parameters FOV and D/R as follows:

$$\frac{W}{D} = \left[\frac{\sin (FOV)}{D/R} + 1\right] \simeq \left[\frac{FOV_{RAD}}{D/R} + 1\right]$$
(6-1)

The amount of offset, d, of the bottom edge of the parabola from the feed center is based on mechanical criteria of feed rail support and expected building roof dimensions as well as the amount of parabolic plane beam scan required. This distance enables the construction of an enclosed feed structure without aperture area blockage.

The use of one reflector geometry for worldwide deployment by DSCS was possible once a single angle of generation,

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was found to satisfy electrical performance criteria at all locations. The range of latitudes and differential longitudes to which the torus geometry is applicable varies from 0° to 75°, corresponding to locations with elevation angles greater than 5°.

Mechanical description of the single reflector/backup structure begins with the generating parabola definition,

$$x^{*} = \frac{z^{*2}}{4F}$$
 (6-2)

where the focal length, F, is defined on the basis of parameters D, D/R, and F/R. Figure 6-1 shows the rotation of the generating parabola into the local coordinates system x, y, z according to the transformation

$$\begin{bmatrix} \mathbf{x} \\ \mathbf{y} \\ \mathbf{z} \end{bmatrix} = \begin{bmatrix} \cos \alpha & 0 & \sin \alpha \\ 0 & 1 & 0 \\ -\sin \alpha & 0 & \cos \alpha \end{bmatrix} \begin{bmatrix} \mathbf{x}^{*} \\ \mathbf{y}^{*} \\ \mathbf{z}^{*} \end{bmatrix}$$
(6-3)

where $\alpha = \phi_0 - 90^\circ$.

Figure 6-2 shows the derivation of the angle of circular rotation:

$$\beta = FOV^{\circ} + 2 \sin^{-1} \left[\frac{D}{2R_{\rm MID}} \right]$$
 (6-4)

where $R_{\rm HID}$ is the radius of curvature at reflector aperture height d + D/2. These two rotations define the parabolic torus surface in the local coordinate system. If a common backup structure is defined in the x,y,z system, as shown in Figure 6-3, it can be rotated with the reflector surface about angle β to form a universal structure with the same electrical performance regardless of location. The support structure becomes the means of translating the torus into its global coordinates.



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The relationship between the antenna local coordinates and the position-dependent global coordinates is defined via three angles: the surface generation angle, α , the elevation angle in the aperture plane, ξ , and the torus azimuth angle in the aperture plane, Ω . Angles ξ and Ω , which are functions of latitude, differential longitude from the earth station to the subsatellite position, and the ratios of earth radius to satellite orbit distance, are defined as²⁴

$$\tan^{-1}\left[\frac{\cos \phi \cos \lambda + m}{\sin \psi}\right]$$

$$\Omega = \tan^{-1} \left[\frac{(\sin^2 \psi - \cos^2 \phi)^{\frac{1}{2}}}{\cos \phi} \frac{m - \cos \psi}{(1 + m^2 - 2m \cos \psi)^{\frac{1}{2}}} \right] (6-6)$$

where

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m = earth radius/satellite + earth radius

 $\phi = \text{ground station latitude}$

 λ = longitudinal separation of ground station from the subsitellite position

 $\psi = \cos^{-1} \{\cos \phi \cos \lambda\} =$

The mounting coordinates are found by translating the local coordinates through the three angles, as shown in Figure 5-4. The transformation relationship between the X_1Y_2 and global X_1Y_2 systems is



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Figure 6-4. Coordinate System Rotation Angles

For the analysis five sites, listed in Table 6-1, have been chosen to represent the diversity resulting from worldwide deployment of the MBTA. These sites, which represent the potential spread of the differential longitude and latitude of existing DCA antennas, are chosen relative to a central satellite location at 333°00'00"E longitude. The locations of COMSAT Lats (Fort Dietrick) and Sweden represent the majority of stations

ing between 20° and 60° latitude and 20° to 60° differential ngitude. Iceland represents the case of extreme latitude, but antenna mounting does not change radically from the previous case.

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Site	Longitude	Latitude	Differential Longitude
Mt. Margret	37°E	2°S	64°
Sweden	13°E	60°N	40°
Iceland	340°E	66°N	7°
Ascension Island	346°E	7°S	13°
COMSAT Laboratories	282.7°E	39.2°N	-50.3°

Table 6-1. Representative Sites for Worldwide MBTA Deployment

Mt. Margret and Ascension Island represent the two extreme siting locations. Only two DCA antenna sites appear to fall in the Ascension Island category of nearly horizontal aperture plane with the station at the subsatellite point. This case should not present any special mechanical problems, since its horizontal attitude precludes severe wind loading effects. The Mt. Margret location represents those earth stations at extreme differential longitude (>60°) and low latitude (<20°). Several DCA earth stations appear to fall in this category. This type of antenna attitude experiences the most severe environmental effects. If the same type of support structure is used for all antennas, it will provide the least stiffness for these locations due to the reflector's extreme height.

6.2 MECHANICAL CONSIDERATIONS

The electrical performance requirements are satisfied by a 27-ft reflector with D/R = 0.4. However, the mechanical problem is to maintain the stringent RF gain requirements, especially at higher frequencies. The relationship

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 $G_{\rm L} = 10 \log_{10} \exp\left[-\frac{4\pi\varepsilon}{\lambda}\cos\left(\theta_{\rm Gsf}\right)\right]^2$

(6-8)

defines the correspondence between gain degradation of the antenna (G_L) and the normal surface root-mean square (rms) deviation (c), where λ is the beam wavelength, and θ_{OSS} is the feed pointing angle.

The basic specifications require the design of one structure whose surface deformation is small enough under normal conditions to realize 54-dB gain at 7.25 GHz. A second iteration of the same structure was performed to further reduce surface errors to meet the more stringent requirements at 20 and 30 GHz. Figure 6-5 plots the curves of gain loss vs surface deviation in inches for the RF bands under consideration. The steep slope of the curves at higher frequencies emphasizes the performance limitations associated with surface tolerances above the 11/14-GHz bands. More gain loss must be allowed at these frequencies under the same environmental conditions. If the gain loss must be held to 0.5 dB under operational conditions at 20/30 GHz, a radome protective structure such as that shown in Figure 6-6 may be necessary.

For the baseline antenna, the maximum rms error considered was 0.040 in. (1 mm), allowing a maximum gaim degradation of 0.5 dB at 8.4 GHz. The degraded performance specification was set at 0.060-in. (1.5-mm) deformation for 1-dB allowable gain loss in the 7/8-GHz band. The effect of restricting surface deformation to 0.020 in. (0.5 mm) was investigated for higher frequency antenna performance. In this case, the gain loss is restricted to 0.75 dB at 20 GHz and 1.5 dB at 30 GHz. Design iterations were performed to identify the required structural characteristics for achieving 0.040- and 0.020-in. surface tolerances.

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Figure 6-5. Gain Loss of MBTA vs rms Surface Tolerance, ɛ

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Figure 6-6. MBTA with Radome Environmental Protection

The feed transport mechanism considered for the study is based on a design that has been built and tested at COMSAT Labs.²⁵ Although the transport shown in Figures 6-7 and 6-3 utilizes a front vail support upon the wall of the building, a bottom rail support may be used so that the transport will have an independent support and foundation.

The narrow width of the transport allows two adjacent feeds to be separated by approximately 2°. Additionally, the universality of the transport design permits it to operate at any azimuth angle in the aperture plane. The self-contained drive and support features of this transport allow any feed to be mounted with a wide variation in allowable center of gravity and feed weight.

The two orthogonal drives are capable of tracking both spacecraft diurnal motions, and spacecraft station variations using an open-loop control system driven by a minicomputer.



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STRUCTURAL DESIGN CONSIDERATIONS

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The most difficult structural design problem is to obtain a single antenna atructure package that is suitable for all potential sites and environmental criteria. Only minor modifications in the antenna support and feed tower structures can be made to suit the individual station requirement.



Figure 6-9. Reflector Geometry

As defined by the RF transmission data (Figure 6-9), the reflector geometry is symmetric about the axis of revolution. Across the parabolic arc the curvature of each section is unique. Thus, the cost of fabricating the individual molds or mandrels

can be reduced by minimizing the number of parabolic panels. However, other considerations including handling, storage, and shipping become important, especially as the aperture diameter size increases. Figure 6-10 shows the configuration that is considered optimum based on a tradeoff study. For a reflector in the 21-ftaperture-diameter range, a configuration of four parabolic and eight circular sections appears to be advantageous in terms of weight and complexity.

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Figure 6-10. 27-ft MBTA Reflector Panel Configuration

The backup structure for this panel configuration requires a support at each panel corner, adequate stiffness, modularity, reasonable weight, simply erectable connections, and

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universal applicability. Figure 6-3 shows the primary vertical members. A triangular spine truss is rotated about the axis of revolution, and a vertical truss is built around the spine at each circular panel section. The vertical members are stabilized by secondary horizontal trusses also following the curvature of the axis of revolution. Additional diagonal bracing is added during structural analysis to obtain the required structural stiffness and mechanical performance. Figure 6-11, which shows a typical backup truss, indicates the location of diagonal members and vertical and horizontal trusses. The reflector surface would be tied into the backup truss through adjustable support mechanisms to enable the maintenance of proper panel alignment and contour and thermal stress relief between the aluminum panels and steel members.

A 3-point pickup support enables perfect alignment of the elevation and tilt angles of the reflector during erection. However, for a structure of 60 x 27 ft or more, the stiffness of only three supports would be inadequate to maintain performance even at lower frequencies. Consequently, a minimum of four support points has been adopted. The configuration shown in Figure 5-12 has the required stiffness for the 27-ft reflector at most locations under all specified conditions. For earth stations for which a more extreme positioning or tighter rms tolerance is required, a support of six or more points might be necessary (Figure 6-13).

The feed transport building is assumed to be a preengineered environmental enclosure for a cost-effective structure. To ensure that environmental effects do not result in beam deformation, the feed mechanism support is assumed to be independent of the enclosure's foundation. The minimum building size of 12 ft on a side accommodates other mechanical and electrical equipment and provides work room around the transport mechanism.



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6.4 APPLIED LOADS ANALYSIS

To design a universally applicable torus antenna, the basic system specifications have been used to define the required loading conditions for all members and the necessary RF performance of the final structure under those conditions. The basic forces applied to the MBTA structural model to test its performance are wind, gravity, and temperature variations. Of these three, wind loading is by far the most severe design condition.

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GRAVITY

The deflection of the structure under its own weight is calculated alone and in combination with the other forces. Since gravity is a static load, its effects can be offset by applying a corrective deflection at each of the panel support points during erection.

6.4.2 WIND

6.4.1

The operational, degraded operational, and survival wind loads are defined in the specifications as 45, 60, and 125 mph, respectively. Wind forces are applied to the structure by calculating the wind pressure on the reflector panels according to the relationship¹⁶

$\mathcal{P} = gC_D V^2$

where

V =wind velocity in mph $C_D =$ discharge coefficient = 1.4 q =dynamic air pressure = 0.00256

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The net force applied to each joint of the backup structure is the wind pressure times the projected panel surface area in the direction of the load. Both front and side wind forces are calculated to determine the worst-case conditions for design. The global X and Y axes are used to define front and side wind directions. Figure 6-14 demonstrates the variation in projected wind surface area with change in station location.



Figure 6-14. Normalized Projected Area $[A/(W \times D)]$

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6.4.3 TEMPERATURE

Structural deflections due to a 10°F (5.5°C) differential temperature between the front surface (reflector joints) and the backup and support structures are calculated. This loading condition represents the case in which solar reflection warms up the exposed reflector surface faster than the sheltered structural members, for example, in the early morning.

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6.5 ALLOWABLE DEFORMATION AND TILT ERROR BUDGET

6.5.1 SURFACE rms

Manufacturing tolerances, rigging adjustments, and deflections due to gravity, wind, and thermal loads are sources of surface deformation. For a first design iteration the total allowable rms error budget, $\varepsilon_{\rm T}$, is split equally among the three separate categories, manufacturing __m), erection ($\varepsilon_{\rm r}$), and environment ($\varepsilon_{\rm c}$), since their effects are uncorrelated²⁷:

$$\varepsilon_{\rm T} = \sum_{i=1}^{n} [\varepsilon_i^2]^{12} = [\varepsilon_{\rm in}^2 + \varepsilon_{\rm r}^2 + \varepsilon_{\rm e}^2]^{1/2}$$
 (6-10)

The total environmental rms error is the sum of the deflections of the panel surface (ε_p) and the backup/support structures (ε_s) due to wind, thermal, and gravity forces:

 $\varepsilon_{\mathbf{e}} = \left[\varepsilon_{\mathbf{p}}^2 + \varepsilon_{\mathbf{s}}^2\right]^{\frac{1}{2}} \tag{6-11}$

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Manufacturing and rigging rms errors are considered as a total for the whole system.

The basic META required gain of 54 dB at 7.25 GHz calls for a minimum operational rms surface tolerance of 0.040 in. (1 mm), including 0.023-in. (0.58-mm) deformation due to each of the manufacturing, erection, and environmental effects. If these effects are kept equal, the deflection due to wind, temperature, and gravity is limited to 0.016 in. (0.41 mm) each for the panels and support structure. Ideally the deflection of the structure under its own weight is corrected during erection, and the distortions due to differential temperature are relatively small. Consequently, the majority of the environmental errors can be budgeted to the wind load deformations.

6.5.2 POINTING ERROR

The possible sources of pointing error are wind, gravity, and thermal deflections of the support structure; alignment errors during erection of the antenna; and displacements of the feed. Deflection of the feed structure itself can be eliminated by separating the foundation and supports of the feed mechanism and the feed tower. Thus, the feed travel is not subjected to displacement due to wind loads on the building walls or thermal distortions in its controlled environment. Adjustments of the feed can be used to compensate for the lateral displacement of the reflector structure and reduce the pointing error. Hence, displacements due to overall MBTA pointing error are subtracted from the total displacement at each point to obtain the uncorrected rms surface error.

6.6

STRUCTURAL MODEL

The RF transmission data define the generating parabolic toroidal surface²⁶:

$z^4 - 8Fz^2 - 16F^2(x^2 + y^2) + 16(FR)^2 = 0$ (6-12)

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where x, y, and z are calculated via transformation equation (6-3). The four basic parts of the torus antenna are the reflector surface panels, the backup truss, the support structure, and the concrete foundation. Since the backup, support, and foundation are dependent on the panel size, and number and type of corner supports, design iterations were first performed on a typical reflector surface panel to optimize its parameters.

6.6.1 PANELS

Fanel optimization involved finding a practical design of minimum cost and weight. The factors influencing the design were material type, fabrication, assembly techniques, transportability, and erection dase. It was decided to limit the design to established fabrication techniques, easily available materials, and common overall size and weight. The maximum panel dimension was chosen as 9 ft to accommodate shipping size limitations. Aluminum was used as the basic surface material due to its good strength-to-weight ratio, availability, good RF characteristics, relatively low cost, and the large number of fabrication houses familiar with its use in curved panels. For ease of erection it was decided to limit backup structure connections to simple supports at each corner point.

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For large panels, the advantages in terms of cost were as follows:

- a. few manufacturing mandrels,
- b. less joints for simpler erection procedures,
- c. greater alignment control, and
- d. a simpler backup structure.

For smaller panels the advantages were as follows:

- a. light weight for ease of shipping and handling,
- b. greater stiffness for each panel
- c. ease of manufacture, and
- d. lower cost per unit area.

In addition, the following panel material configuration tradeoffs were considered:

- a. solid aluminum plate,
- L. thin aluminum plate backed with corrugated aluminum sheet,
- c. thin aluminum plate with aluminum stiffeners, or
- d. aluminum honeycomb with aluminum face skins.

To determine the optimum plate size and configuration, the maximum rms deviation is defined as

$$c_{\rm rms}^2 - \frac{\delta_{\rm max}^2}{3}$$

(6-13)

where δ_{max} is the maximum allowable panel deflection. From the error budget, δ_{max} is 0.014 in. (0.089 cm) and 0.028 in. (0.176 cm), respectively, for 20- and 40-mil overall rms toler-ances in 45-mph winds.

For simplicity, the plates are assumed to be flat for the initial sizing. This is a conservative assumption since curved plates have greater rigidity than flat plates. The deflection of corner-supported square plates is defined as²⁹

$$\delta_{m \leq x} = \alpha \frac{q_a^4}{D} \tag{6-14}$$

where

- α = function of edge stiffness = 0.0249
- q = uniform wind load = 0.050 lb/in² (0.034 N/cm²)
- a = side dimension
- $D = plate stiffness = Eh^3/[12(1 v^2)]$
- $E = 10^7$ psi (7 x 10⁶ N/cm²), the aluminum modulus of elasticity
- v = Poisson's ratio = 0.3
- h = plate equivalent thickness

The resultant equivalent plate thickness required for various rms surface tolerances is shown in Figure 6-15. This figure indicates that the minimum total weight is 22.5 psf (1089 N/ cm²) for a solid aluminum 8-ft square plate configuration vs 8.9 psf (427 N/m²) for a 4-ft plate. The equivalent plate thickness for corrugated honeycomb or beam-stiffened thin plates is

 $h_{equiv} = \sqrt[3]{121}$

(6-15)

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where I is the section area moment of inertia per unit length.



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Figure 6-15. Equivalent Plate Thickness

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Figure 6-15 indicates the critical relationship of panel size to surface tolerance. Since the 60-mph curve dominates in both cases, the recommended maximum panel sizes appear to be 8 and 6 ft for the 40- and 20-mil cases, respectively. Some examples of equivalent stiffened plates are shown in Figure 6-16. For a typical 8-ft square plate, the section moment of inertia required to meet the 60-r'l surface tolerance criteria at 60 mph would be 0.42 in³/in. (2.7 cm³/cm).

Regardless of configuration, the thinnest aluminum face sheet used was 0.060 in. (0.152 cm) to protect the reflector surface from permanent deformation due to the impact of hailstones or other moderate size particles.^{27,30} Based on a maximum panel dimension of 9 ft (2.7 m), several reflector configurations were analyzed (Figure 6-17). To reduce wind deflections on the structure, the four corner panels were shaped to eliminate unnecessary surface area. The configuration of three parabolic panel sections would require irregularly shaped corner panels to accomplish the area reduction without gain loss. Simple triangular corner panels can be used with four parabolic panel sections to minimize area reduction.

6.6.2 BACKUP STRUCTURE

Based on the results of the panel optimization, a stiff, lightweight, universal support was needed for the reflector. To add commonality to both the backup structure and the reflector, the main structural frame is a basic vertical truss structure tied to the panels at each corner point. The generating truss is rotated about the axis of revolution of the reflector. Additional stiffness is obtained by tying each vertical frame together via horizontal trusses and diagonal bracing. Given the latitude and





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longitude at the desired earth station location, the backup structure and reflector panels are then rotated into the global coordinate system via transformation equation (6-7). Scale typical configurations considered for the generating vertical truss are shown in Figure 6-18.

After panel analysis design iterations, it was decided to use a 4 x 8 panel reflector surface as the baseline configuration. The panel layout shown in Figure 6-19 was chosen for design iterations. The nine vertical trusses required for this configuration are supported by the main spine truss generated as a curve about the axis of rotation of the reflector.

All members in this analysis are A36 structural steel in commonly available sizes. Ideally the reflector surface panels are attached to the truss at each corner by rods with adjustment mechanisms to make alignment corrections during erection.

A 4-point attachment to the support structure was used for the initial design iterations. A detailed view of the backup structure reduced from a NASTRAN plot for the 27-ft META is shown in Figure 6-20.

6.6.3 SUPPORT POINTS

The type of support members is determined by the required stiffness of the torus structure in its operational position. The structural stiffness in turn is a function of the number and spacing of pickup and foundation points, the unbraced length of the steel members, and their relative configuration. Thus, each location requires a unique support structure to accommodate its antenna positioning.



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Figure 6-18. Vertical Truss Configurations





Figure 6-20. NASTRAN Plot of Backup Structure

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The simple 7-member steel support structure shown in Figure 6-21 was used for design iterations of the basic MBTA antenna. It uses a lower tripod as the main static load carrying member. The dynamic wind load is transmitted through the V and A frames to ground. The V frame can also serve as a pivot mechanism for correcting the tilt of the antenna during erection. This particular support system is not a self-standing structure; the backup structure member assembly must be included to achieve overall stability.³⁴

Figure 6-11 shows a stable and less flexible support structure. This configuration might be necessary at sites where the most severe wind load overturning moments occur, or where, because of the extreme length of the V and A frame members and the required anterna size or extreme site location, the 6-member design is unconservative.

Figure 6-22 shows the stiffness requirements of the same reflector translated to different locations. The projected area times maximum reflector height is normalized to its surface area times the aperture height to give a measure of the relative wind loading deformation problem. It can be seen that the dynamic deflections at the Mt. Margret location are potentially six times as severe as those at the Ascension Island location.

6.7 STRUCTURAL LAYOUT

The MBTA-11 program, developed at COMSAT Labs, establishes the precise geometrical coordinates of antenna panels, backup, support structures, and feeds based on optimum RF parameters and site location. The main part of the program lays out the panel and panel support geometry, front and side wind loads,



Figure 6-21. View of COMSAT VET Torus Antenna During Construction

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and transmitted panel weight to the corner points. All calculations are performed in the local (RF parameter) coordinate system and translated to the global (site-dependent) coordinate system. Subroutines within MBTA-11 determine the local coordinates of the desired backup and support structures. These routines are kept reparate to simplify programming changes to accommodate a new configuration truss system, foundation layout, or pickup point designation.

MBTA-11 outputs the NASTRAN grid point sequencing for the individual panel shape, as shown in Figure 6-23, and for the backup truss, pickup points, and foundation supports, as shown in Figures 6-24 and 6-25. MBTA-11 also details necessary drafting and surveying information, including the actual arc and chord lengths of the panels as well as the relative location of the feeds from the reflector, referenced to the generating paraboloid vertex.³²

6.8 LOAD ANALYSIS

All environmental loads are generated in the MBTA-11 program. Based on results from panel design iterations, a projected panel weight per square inch is input. The program calculates the equivalent concentrated mass at each panel/truss support point. Thermal loads are generated based on a 10°F (-12°C) temperature at the panel support points and a 0°F (-18°C) temperature at all other structural joints.

Wind loads are generated based on the projected panel area in the plane perpendicular to the direction under consideration. The wind load vector is always assumed to be parallel to ground for simplicity. In reality, it rarely goes above 10° to the horizontal. Wind loads are calculated in the local coordinate





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MASTRAM Backup Truss Grig Point Numbering Scheme Figure 6-24.

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system and reduced in proportion to the cosine of the elevation angle An the aperture plane to determine the horizontal-to-beam (HTB) wind loads. The wind forces are also generated perpendicular to the global -X and $\pm Y$ axes to determine the overturning and torsional effects of front and side wind forces.



Figure 6-25. NASTRAN Foundation Crid Point Layout

The environmental loading cases are enumerated in Table 6-2. In addition to gravity and thermal conditions, effects of wind forces of 45, 60, and 125 mph, corresponding to operational, degraded operational, and survival conditions, are calculated.

Since wind tunnel tests are not available for the toroidal antenna, the exact wind pressure coefficients are not known for this shape. A review of the literature pertaining to tests on more common structural shapes indicates that a discharge

Table 6-2. NASTRAN Load Cases
Gravity Loading
45-mph Front (-X Axis) Wind Gusts
60-mph Front Wind Gusts
125-mph Front Wind Gusts
10° Differential Temperature (front to back)
45-mph Side (-Y Axis) Wind + Gravity + Differential Temperature
60-mph Side Wind + Gravity + Differential Temperature
125-mph Side Wind + Gravity + Differential Temperature
125-mph Side (+Y Axis) Wind + Gravity + Differential Temperature
45-mph Front Wind + Gravity + 10° Differential Temperature
60-mph Front Wind + Gravity + 10° Differential Temperature
125-mph Front Wind + Gravity 4 Differential Temperature

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coefficient of 1.4 for the front wind is conservative.^{26,33} This also demonstrates one advantage of a relatively flat toroidal reflector over the curved paraboloid. Wind tunnel tests performed on parabolic reflectors indicate that a discharge coefficient of at least 1.7 is used for safe design. This represents a relative increase of 21 percent relative to the wind loads over a toroidal reflector³⁴ of equal area.

6.9 STATIC ANALYSIS

Given the grid point sequencing and load case cards from MBTA-11, a structural model for bar and rod members is generated for the NASTRAN input deck based on the truss and support structure layouts in Figures 6-24 and 6-25. All rotational degrees of freedom are eliminated from the model to simulate a totally pin-connected structure. This use of bolt- or pin-type connections permits a structure that is easy to assemble and dismantle as required.

The backup truss was modeled by CBAR³⁵ members, hence permitting the use of elements with triaxial stiffness. Since a primarily uniaxially stiff structural member such as tubing is required for the basic 7-member support, the support members were modeled by CROD³⁵ members. Additional bracing members were included as necessary during analysis. In conjunction with the surface rms results, the stiffness of beams in some locations was increased while the area and moment of inertia (MOI) of others were reduced. All selected areas and MOI values correspond to real members in the <u>Manual of Steel Construction</u>. The primary backup truss members were mainly double-angle beams, the secondary diagonal bracing members were single-angle beams and the support structure members were extra strength round tubing.

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During static analysis iterations, as shown in Figure 6-26, there were two criteria for the final design. First the rms deflection was checked for each case. If the allowable surface tolerance for the operational or degraded performance cases was exceeded, additional stiffness was provided or extra members were included. Secondly, the structural stresses on members at the survival loads were checked. Any member exceeding the yield stress limit or buckling stress criteria was stiffened accordingly.

The yield stress for the backup truss and support members was assumed to be 36,000 psi for A36 steel. With a margin of safety, 24,000 psi was considered the maximum allowable bending stress. For long unbraced members the maximum allowable stress was determined from the buckling criterion³⁶

$$Fa = \frac{12\tau^2 E}{23(K1/r)^2}$$
(6-16)

where

Fa = allowable axial stress E = modulus of elasticity Kl = unbraced length r = fection radius of gyration

In most static analysis iterations, deflection was the governing criterion for sizing the backup truss members. The maximum bending stress determined the size and layout of the pickup point members between the backup truss and support structures, and the buckling criteria governed the design of the support members due to their long unbraced length.



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6.10 DYNAMIC ANALYSTS

Although static analysis vas the primary solution of interest during this study, the NASTRAN normal mode analysis is also useful. To determine the wind velocities at which the natural frequency of a structure will cause resonant vibration of the reflector, the fundamental natural frequency must be known. The relationship between these parameters is defined by the nondimensional Strouhal member³³:

$$S = \frac{n_1 D}{v_1}$$
 (6-17)

Where

n: = natural frequency in Hz
V1 = Wind velocity at resonance
D = structural diameter

The fundamental frequency of the 27-ft MBTA is 12 Hz. Assuming a Strouhal number between 0.15 and 0.20 results in critical wind velocities between 1100 and 1470 mph; hence, there should be few difficulties with resonant vibration. To prevent problems at the maximum design winds of 125 mph, the natural frequency should be at least a half power beam width above the critical frequency, or about 2 Hz. Even for 200-mph wind, the 12-Hz fundamental frequency is well above critical.

6.11 ERROR ANALYSIS

The MBTA-12 program was developed to calculate the rms surface deflections of the MBTA surface based on NASTRAN results. The grid point deflections for NASTRAN are punched on cards as

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well as printed. The punch cards of the original undeformed location of the reflector surface grid points and deflection output comprise the input of MBTA-12.

The surface rms error is defined as

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 $e_{rms} = \begin{bmatrix} \frac{n}{2} & 6\frac{2}{1} \\ \frac{2+1}{n} \end{bmatrix}^{\frac{1}{2}}$ (6-18)

where e_1 is the deflection at individual surface points. Due to the antenna tilt correction capability of the feed mechanism, the deflections due to angular movements of the structure as a whole are not included in the rms error calculation. Hence, a deformed surface fitting expression is needed. The simplest method is to calculate the best fit parabola for each vertical section cut and calculate the individual section tilt at that location. However, this method omits the horizontal aperture tilt as well as the relationship between sections. Therefore, a surface fitting relationship based on equation (6-12), the exact expression for the parabolic toroidal surface, is used. To simplify the results the square root of the sum of the squares (SRSS) deflection is calculated from

 $D_{i} = \left[d_{x_{i}}^{2} + d_{y_{i}}^{2} + d_{z_{i}}^{2} \right]^{\frac{1}{2}}$ (6-19)

and applied as a single x-axis deflection. This assumption is realistic, since in most cases the largest deformation occurs parallel to the x-axis due to front wind loads.

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Equation (6-12), which is expressed in the form

 $\varepsilon_{1} = A_{1}^{2} \frac{zi^{4}}{16} - A_{1} \frac{zi^{2}}{2} - A_{2}(x_{1}^{2} + y_{1}^{2}) + 1 \qquad (6-20)$

where ε_i is the function error to be minimized, has been divided by 16 F²R² to minimize computationa' error on the IBM-360 computer. Curve fitting by the least squares method is performed based on a minimization of the sum of the deviations squared³⁷:

$$S = \sum_{i=1}^{n} \varepsilon_{i}^{2} \qquad (6-21)$$

If S is a minimum, then $(\partial S/\partial A_1) = 0$ and $(\partial S/\partial A_2) = 0$. These expressions reduce to two equations in which A_1 and A_2 are solved for the best surface fit.

The tilted surface x_i values are then derived by substituting back into the original equation. Horizontal and vertical surface tilts are measured from the new x coordinates and the old y and z coordinates. The rms deflection is then derived from the difference between the deflected x_i coordinate and the tilted surface x_i , as shown in Figure 6-27.

The left local, center local, and right local rms values are given as well as the overall rms surface tolerance. The local values are perhaps a more accurate measure of the gain loss of the antenna, since these areas are covered by a single beam illumination rather than the whole reflector surface.



Figure 6-27. Surface Tilt and rms Deformation

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7. COST ESTIMATES FOR A RECOVERABLE MBTA

The cost data presented in this section for various antenna sizes are based on a central satellite location of 333° east longitude, an earth station located at COMSAT Labs, a field of view angle of 30°, and a surface generation angle (ϕ_0) of 93.5°. All parameters used to determine cost estimates are output from the program MBTA-11. These parameters include the reflector width (W), which is used with the aperture diameter (D) to determine the antenna surface area, the maximum reflector height; the feed arc length and depth; and the corresponding d mensions of the feed building. In all cases ground level is assumed to be 5 ft below the lowest point on the reflector.

Fabrication costs include the costs of reflector surface panels and backup truss and support members. As shown in Figure 7-1, these costs are a function of surface area and rms surface tolerance. The RF panels are assumed to be stretchformed aluminum, approximately eight feet on a side, over unidirectional stiffeners and edge beams. Only the support member length changes with station location. Since the cost of the extra length of steel required at different sites is negligible relative to the total cost, it was not included in that total cost.

Estimated erection costs are given as a function of surface area only in Figure 7-2. Unlike fabrication costs, erection costs are not scaled for surface tolerance since accurate placement of all members is required.

The antenna foundation costs are scaled from the volume of concrete (24 yd³) which is assumed to be necessary to support the COMSAT UET antenna (32 x 55 ft) on moderate to good soil. The foundation size is assumed to be proportional to the





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area and overall height of the reflector. Since the type of soil at any two sites varies greatly in bearing capacity, the cubic yardage assumed for this estimate should not be taken as an exact guideline. Cost per cubic yard was taken from building construction cost data for 1977 based on estimated amounts of excavation, forms, concrete, and reinforcement required per footing.³⁸

The feed transport mechanism cost is quoted as a constant \$12,000 independent of aperture size, since the rails and support steel work are included in the building price estimate. The transport cost is based on an actual mechanism designed, built, and tested at COMSAT Labs.

The feed building costs include those of the transport rails and support structure, a pre-engineered environmental enclosure, and separate foundations for the transport and building. The rail and mechanism support costs are estimated from values for the width and height of the feed arc. Figures 7-3 and 7-4 show these parameters as a function of location for a 27-ft reflector with D/R = 0.4. The feed building is assumed to be several feet larger than the transport dimensions with a minimum of 12 ft on a side. For simplicity, ground level is assumed to be the same as that of the reflector. Estimates are based on prices for pre-engineered buildings, steel work, and concrete from 1977 construction cost data with 30-percent additional cost included for extra mechanical or electrical work.³⁸

De-icing costs are included for DCA's information. Figure 7-5 shows that the cost asymptotically approaches \$22/ft² due to the high initial equipment investment required. COMSAT's experience indicates that this equipment will not be necessary at the majority of DCA sites. Hence, the cost of de-icing is included after the subtotal.









Table 7-1 lists the cost estimates for three separate antenna aperture sizes, as shown in Figure 7-6. The basic antenna for this study is the 27-ft reflector, which provides 54-dB gain in the 7/8-GHz band with 0.040-inch rms surface tolerance. The cost of this reflector is compared with the cost of the same reflector with a 0.020-inch surface tolerance, which would be required for the 20/30-GHz operational frequency bands. The subtotal costs in Table 7-1 indicate that the decrease in allowable rms error increases the costs by about 20 percent. Cases 2 and 3 correspond to the required gain of 59 dB in the 7/8-GHz band. Both 48- and 65-ft-diameter reflectors meet the RF requirements. However, comparison of the antenna costs in Figure 7-7 indicates that the antenna with the smallest surface area satisfying the electrical requirements is also the least expensive. The cost of obtaining 0.020-inch surface tolerance at these aperture sizes is included for comparison only.

Table 7-2 lists the costs of the basic 27-ft reflector at several locations. Due to the universal design, fabrication, transport mechanism, and de-icing costs remain constant for all sites. Erection costs are scaled slightly above a fixed base cost, depending on the maximum reflector height. The largest change in cost is associated with the building parameters, since the orientation of the feed window varies radically with the site. The parameters on which the cost estimates are based are shown in Figures 7-8 and 7-9 for the site of interest. In terms of erection prices, a 27-ft reflector at the COMSAT Labs location is considered to be the baseline antenna. All building estimates are based on the aforementioned structural criteria.

Comparison of the subtotal costs of antennas at the various sites indicates that a small fraction (<10 percent) c^{∞} the total cost is involved in site-dependent work. A far greater cost increase results from a change in the aperture size or a decrease in the allowable rms surface tolerance.

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	Case 1 Surface Tolerance		Case 2 Surface Tolerance		Case 3 Surface Tolerance		
	0.040-in.	0.020-in.	0.040-in.	0.020-in.	0.040-in.	0.020-10	
	Dimensions						
Reflector				1	1	1	
Aperture Diameter, D (ft)	27	27	48	48	65	65	
Aperture Width, W (ft)	60	60	126	126	241	141	
Naximum Height (ft)	62	62	124	124	142	142	
Aperture Area, W x D (ft^2)	1585	1585	6045	6045	9186	9186	
D/R	0.4	0.4	0.3	0.3	0.4	0.4	
F/R	0.403	0.483	6.491	0.491	C.483	0.483	
Gain (dB)	54	54	59	59	59	59	
Antenna Poundation (yd")	28	28	214	214	372	372	
Peed Building							
Width (ft)	12	12	17	17	17	17	
Length (ft)	20	20	38	38	38	.78	
Height (ft)	41	43	88	88	92	92	
Foundation (yd))	4	4	12	12	12	12	
Peed Transport						{	
Width (ft)	14	14	33	33	33	33	
Høight (ft)	11	11	27	27	27	27	
	Cost						
Pabrication	160	200	580	760	940	1200	
Erection	40	40	160	160	265	265	
Poundation	6.2	6.2	48.0	48.0	83.0	83.0	
Building	7.0	7.0	24.0	24.0	25.0	25.0	
Transport	12	12	12	12	75	12	
Subtotal	225	265	824	1004	1325	1605	
De-icing	52	52	151	151	207	20 <i>i</i>	
Sotal	777	7.7	475	1155	7837	1912	

Table 7-1. MBTA Dimensions and Cost (FOV = 30*, center frequency = 7.25 GHz)

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Parameter	Mt. Margret	Sweden	Iceland	Ascension Island	
د دی الاند بار والی مادی و میرون الاند الار و الاند الار و الار و الار و الار و الار و الار و الار و الار و ال	Dimensions				
Latitude (deg)	-2	60	66	7	
E. Longitude (deg)	37	13	340	346	
Reflector Height (ft)	63	50	35	29	
Reflector Foundation (yd ³)	29	23	16	13	
Feed Building					
Width (ft)	12	12	12	22	
Length (ft)	12	22	24	15	
Height (ft)	54	26	14	44	
Foundation (yd')	3	5	5	6	
Feed Transport					
Width (ft)	6	17	18	17	
Height (ft)	17	6	1	5	
	Cost (\$K)				
Fabrication	1 160	160	160	160	
Erection	40	36	31	29	
Foundation	6	5	4	Ê	
Building	6	6	5	8	
Transport	12	12	12	12	
Subtotal	224	219	212	213	
De-icing	52	52	52	52	
rotal	276	271	264	265	

Table 7-2. 27-ft MBTA Dimensions and Cost at Several Locations





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APPENDIX A. PROGRAM DESCRIPTIONS

The computer programs used to perform the calculations for the study program are as follows:

- a. MBTA-1 calculates pointing and geometrical parameters given v and λ ;
- b. MBTA-2 calculates the field of view (FOV) as a function of W/D for fixed D/R, F/R, offset, and generating axic angle;
- c. MBTA-3 calculates optimum generating axis angle and rotation axis unit vector components;
- d. MBTA-4 calculates the general exact beam pointing angle $\phi(\phi_{x})$ and rotation vector \hat{u} as a function of ϕ_{0} , ϕ_{A} , ν , and λ ;
- e. MBTA-5 calculates the gain loss versus normalized surface tolerance (ε/λ) for fixed feed offset angles;
- f. MBTA-6 calculates the gain loss of the MBTA versus rms surface tolerance, ϵ (mils), for fixed feed offset angles;
- g. MBTA-7 calculates the aperture plane phase error characteristics of the MBTA ($\phi_0 = 90^\circ$);
- h. MBTA-9 calculates the locus of parabolic plane scanned beam feed positions and the associated scan angle;
- i. MBTA-10 calculates the feed phase center position relative to the parabolic focus given a desired spherical plane scan angle, θ_s , and furnishes the direction cosines for the feed pointing;
- j. MBTA-11 calculates the relative coordinates of the antenna reflector surface, possible feed locations, and backup truss, support structure, and foundation joint members; and

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k. MBTA-12 calculates the beam pointing error in the azimuth and elevation planes and the rms surface deformations at each vertical and horizontal cross section.

MBTA-11 takes the mechanical specifications, aperture diameter (D), ratios D/R (DR) and F/R (PR), field of view angle (β), offset dimension (H), and site-dependent earth station latitude, east longitude, central satellite east longitude, and surface generation angle (α) to determine the relative coordinates of the antenna reflector surface, possible feed locations, and backup truss, support structure, and foundation joint members. To determine individual panel corner points and truss and pickup point locations, the number of parabolic and circular panel points, vertical truss points, and desired pickup points must be used as input.

The output of M3TA-11 consists of the elevation (ξ) and azimuth (Ω) angles of the reflector; the local (site-independent) and global (site-dependent) coordinates of the generating parabola, vertical truss, panel and truss points, pickup, feed, and foundation; the panel arc and chord lengths for manufacturing; and the approximate panel weights (based on assumed weight per unit area). The local and global front and side wind forces for 45-, 60-, and 125-mph wind velocities are generated as well as thermal and gravity forces if required. Print output is always given, with the quantity determined by some of the input parameters. Punch output can be requested for the NASTRAN input cards for truss and panel point (GRID) locations and gravity (GRAV), wind (FORCE), and thermal (TEMP) loads. The transformation vector (CORD) between the global and local coordinate systems is also given to enable either set of outputs to be used as desired.

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Program MBTA-12, written at COMSAT Laboratories, takes as input the ideal surface coordinates from MBTA-11 and the NASTRAN displacement vector punch output. It calculates the beam pointing error in the azimuth and elevation planes and the rms surface deformations at each vertical and horizontal cross section. For each case, the output includes the SRSS deflection at each backup truss point and the resultant tilts and local rms values. MBTA-12 calculates the best fitting toroidal surface to the deflected points. The beam pointing error is calculated as the angular difference between the ideal surface and the fitted surface. The rms error is a measure of the difference between the deflected and the fitted surface.

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